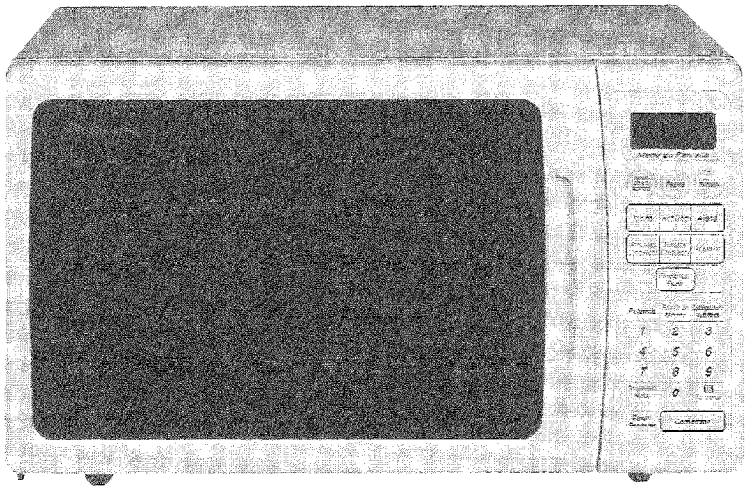
ORDER NO. MMCA960512 C1
E1

Service Manual

Microwave Oven



	MX	LT
MODELS	RPH	RPH
NN-5506L	○	
NN-5556L	○	○
NN-5656L		○
NN-6506L	○	
NN-6556L	○	○
NN-6656L		○
NN-7506L	○	
NN-7556L	○	○
NN-7756L		○

RPH: For Mexican and Latin American Markets:
MX - Mexico
LT - Latin America

Specifications:

Models:	NN-5506L, NN-5556L, NN-5656L	NN-6506L, NN-6556L, NN-6656L	NN-7506L, NN-7556L, NN-7756L
Power Source:	120V AC Single Phase 60Hz	120V AC Single Phase 60Hz	120V AC Single Phase 60Hz
Power Requirements:	1550W	1660W (NN-6656L) 1550W (NN-6506L, NN-6556L)	1660W (NN-7756L) 1500W (NN-7506L, NN-7556L)
Output: (IEC705-88)	1000W (NN-5656L) 950W (NN-5506L, NN-5556L)	1000W (NN-6656L) 950W (NN-6506L, NN-6556L)	1000W (NN-7756L) 950W (NN-7506L, NN-7556L)
Microwave Frequency:	2,450MHz	2,450MHz	2,450MHz
Timer:	99 min. 99 sec.	99 min. 99 sec.	99 min. 99 sec.
Outside Dimensions:	20" (W) X 14 3/16" (D) X 12" (H) 510mm (W) X 360mm (D) X 306mm (H)	21 7/8" (W) X 16 3/4" (D) X 12" (H) 555mm (W) X 425mm (D) X 306mm (H)	23 7/16" (W) X 16 5/16" (D) X 14" (H) 595mm (W) X 415mm (D) X 356mm (H)
Inside Dimensions:	13 7/8" (W) X 13 5/16" (D) X 9" (H) 353mm (W) X 338mm (D) X 229mm (H)	14 3/4" (W) X 15 9/16" (D) X 8 5/8" (H) 375mm (W) X 395mm (D) X 220mm (H)	16 5/16" (W) X 15 1/8" (D) X 10 5/16" (H) 415mm (W) X 385mm (D) X 259mm (H)
Weight:	34 lbs/15.3 kg	38 lbs/17 kg	40 lbs/18 kg
	Output power: IEC705-88 Test procedure		
	Specifications subject to change without notice		

Panasonic®

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⚠ WARNING

This service information is designed for experienced repair technicians only and is not designed for use by the general public. It does not contain warnings or cautions to advise non-technical individuals of potential dangers in attempting to service a product.
Products powered by electricity should be serviced or repaired only by experienced professional technicians. Any attempt to service or repair the product or products dealt with in this service information by anyone else could result in serious injury or death.

WARNING

1. This product should be serviced only by trained qualified personnel.
2. Though this product has been manufactured in compliance with:
   "Federal Performance Standard 21 CFR Subchapter J" (D.H.H.S.): U.S.A. models
   or "Radiation Emitting Devices Act" (Health and Welfare Canada): Canadian models
   it is very important all repairs should be made in accordance with procedures described in this manual to avoid being exposed to excessive microwave radiation.
3. Check for radiation leakage before and after every servicing according to the "procedure for measuring radiation leakage".
4. If the unit cannot be repaired on site, advise the customer not to use until unit be repaired.
5. Any serviceman who learns of any accident pertaining to microwave radiation leakage including the oven operating with open door should immediately notify the appropriate address listed below and Center for Devices and Radiological Health, DHHS.

IN U.S.A. (MSC)	Matsushita Services Company 50 Meadowland Parkway, Secaucus, New Jersey 07094 Attention: Technical Service Division. (201) 348-7000	IN PUERTO RICO (PSC)	PSC San Gabriel Industrial Park 65th Infantry Ave. Km.9.5 Carolina, Puerto Rico 00985 (787)750-4300
		IN CANADA (MELCA)	Matsushita Electric of Canada Limited 5770 Ambler Drive, Mississauga, Ontario, L4W2T3 (905) 624-5010

6. There are special components used in the microwave oven which are important for safety. These parts are marked with a ⚠ on the replacement parts list. It is essential that these critical parts should be replaced only with the manufacturer's specified parts to prevent microwave leakage, shock, fire, or other hazards. Do not modify the original design.

PRECAUTIONS TO BE OBSERVED BEFORE AND DURING SERVICING TO AVOID POSSIBLE EXPOSURE TO EXCESSIVE MICROWAVE ENERGY

(A) Do not operate or allow the oven to be operated with the door open.
(B) Make the following safety checks on all ovens to be serviced before activating the magnetron or other microwave source, and make repairs as necessary:
   (1) Interlock operation
   (2) Proper door closing
   (3) Seal and sealing surfaces (arcing, wear, and other damage)
   (4) Damage to or loosening of hinges and latches.
   (5) Evidence of dropping or abuse
(C) Before turning on microwave power for any service test or inspection within the microwave generating compartments, check the magnetron, waveguide or transmission line, and cavity for proper alignment, integrity and connections.
(D) Any defective or misadjusted components in the interlock, monitor, door seal, and microwave generation and transmission systems shall be repaired, replaced, or adjusted by procedures described in this manual before the oven is released to the owner.
(E) A microwave leakage check to verify compliance with the Federal Performance Standard should be performed on each oven prior to release to the owner.

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FEATURE CHART

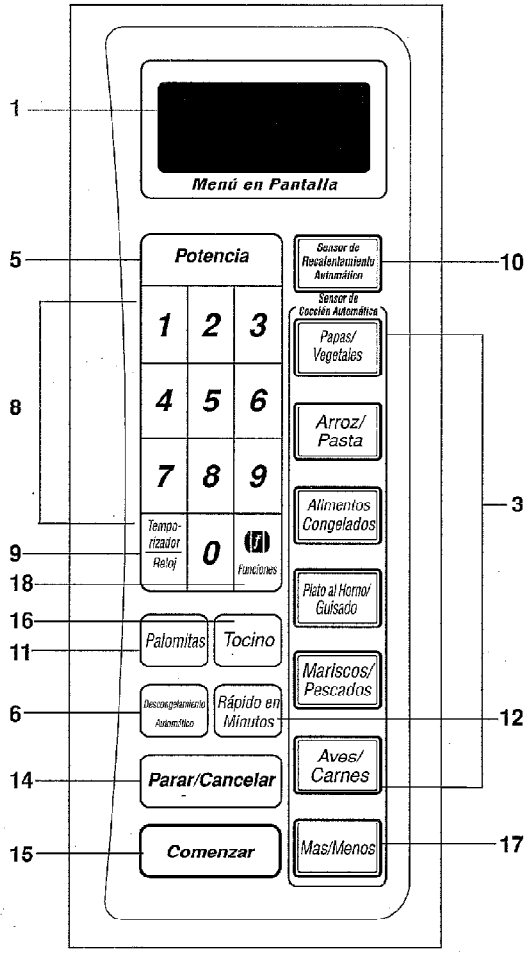
FEATURES	Models	
	NN-5656L NN-6656L NN-7756L	NN-5506L NN-5556L NN-6506L NN-6556L NN-7506L NN-7556L
Three Stage Cooking	○	○
Sensor Reheat	○	
Auto Defrost	○	○
Auto Reheat		○
Auto Cooking Display #	○	○
Popcorn	○	○
Bacon	○	○
Quick Minute	○	○
Child Safety Lock	○	○
Display Mode Operating Guide	○	○
Delay Start	○	○
Timer	○	○
Digital Clock	○	○
Function Key	○	○
Sensor Cook	○	

NOTE: The Function Key allows the user to select the following features:

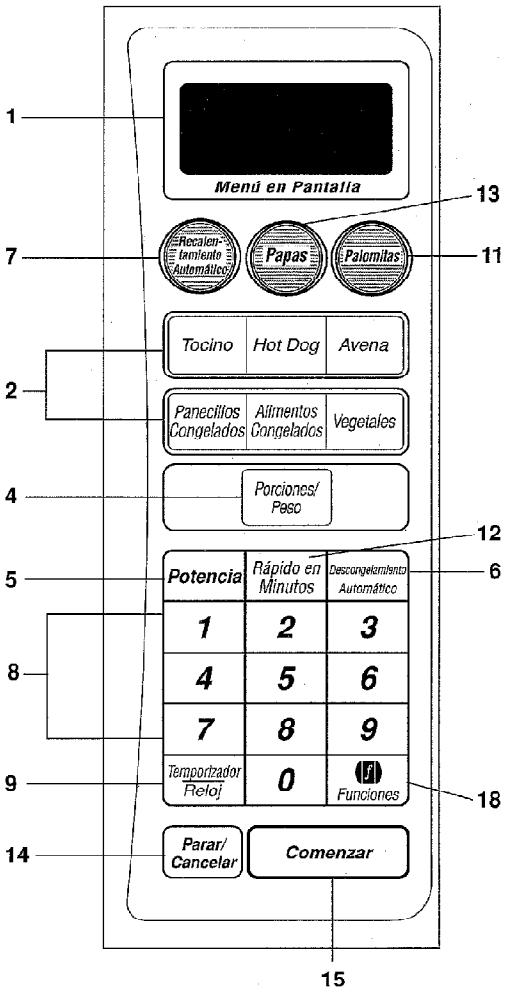
1. Language choice
2. Lb/Kg choice
3. Word speed
4. Menu Action On/Off
5. Child Lock On/Off
6. Beep On/Off
7. Reminder Beep On/Off
8. Daylight Saving On/Off
9. Clock On/Off
10. Demo Mode On/Off

(Refer to Operation on Page 7.)

NN-5656L
NN-6656L
NN-7756L



NN-5506L
NN-5556L
NN-6506L
NN-6556L
NN-7506L
NN-7556L



1	Display Window	10	Sensor Reheat
2	Auto Cook	11	Popcorn
3	Sensor Cook	12	Quick Minute
4	Serving Weight	13	Potato
5	Power Level	14	Stop/Reset
6	Auto Defrost	15	Start
7	Auto Reheat	16	Bacon
8	Number Pad	17	More/Less
9	Timer/Clock Key	18	Function Key

OPERATION AND DIGITAL PROGRAMMER CIRCUIT TEST PROCEDURE

1. To Set Clock

OPERATION	SCROLL DISPLAY
1. Plug the power supply cord into wall outlet.	*WELCOME TO PANASONIC —REFER TO OPERATING INSTRUCTIONS BEFORE USE*
2. Press Temporizador/Reloj pad twice.	*——SET TIME*
3. Enter time of day (TOD) by pressing appropriate Number pads.	11:25 *——PRESS CLOCK PAD*
4. Press Temporizador/Reloj pad. TOD has now been registered into the digital programmer circuit and will count up by minutes.	11:25

OPERATION	DISPLAY
5. Set for 1 minute by pressing Number pad.	1 00 MIN SEC *——PRESS START* *MEDIUM*
6. Press Comenzar pad.	5 sec
7. When 1st stage cooking time has elapsed, oven automatically switches to 2nd stage cooking.	1 00 MIN SEC
8. When 2nd stage cooking time has elapsed, oven beeps 5 times and shuts off.	*ENJOY YOUR MEAL*

2. Time Cooking for Two Stage

OPERATION	DISPLAY
1. Place a water load in the oven.	
2. Press Potencia pad once to set High power. (1st stage)	*HIGH* *——SET TIME*
3. Set for 5 seconds by pressing Number pad.	5 SEC *——PRESS START* *HIGH*
4. Press Potencia pad 4 times to set Medium power. (2nd Stage)	*MEDIUM* *——SET TIME*

3. Auto Weight Defrost

OPERATION	DISPLAY
1. Press Descongelamiento Automático pad. "Lb." and "oz" display will blink.	*AUTO DEFROST* *——SET WEIGHT*
2. Set the weight for 3 pounds by pressing Number pad. 3 lb. = 3 0 0	3 00 lb oz *——PRESS START*
3. Press Comenzar pad. NN-5__6L →	31 36 MIN SEC
NN-6__6L →	27 40 MIN SEC
NN-7 6L →	25 40 MIN SEC
4. Press Parar/Cancelar pad twice. Oven shuts off. Time of day or colon appears in the display.	11:25

4. Auto Reheat

OPERATION	SCROLL DISPLAY
1. Press Recalentamiento Automático pad twice.	*2 SERV* *——PRESS START*
2. Press Comenzar pad. NN-5__6L →	4 MIN 30 SEC
NN-6__6L →	3 MIN 40 SEC
NN-7__6L →	3 MIN 00 SEC
3. When cooking time has elapsed, Oven beeps 5 times and shuts off.	*ENJOY YOUR MEAL*

5. Popcorn

OPERATION	SCROLL DISPLAY
1. Press Palomitas pad once.	*POPCORN* *3.5 OZ* *—— PRESS START*
2. Press Comenzar pad. NN-5__6L →	2 MIN 40 SEC
NN-6__6L →	2 MIN 00 SEC
NN-7__6L →	2 MIN 20 SEC
3. When cooking time has elapsed, Oven beeps 5 times and shuts off.	*ENJOY YOUR MEAL*

6. Sensor Cooking (NN-5656L, NN-6656L, NN-7756L Only)

OPERATION	SCROLL DISPLAY
1. Pour 150 ±15cc (4.5±1/2ozs) of room temperature water in a beaker, place the beaker in the center of the oven.	
2. Press the desired Sensor Cooking Category pad. e.g. Set Chicken Pieces	*CHICKEN PIECES* *——PRESS START*
3. Press Comenzar pad.	AUTO
4. The steam sensor detects steam about 1.5 to 4 minutes after the Start pad is pressed. Sensor cooking (T1) automatically switches to time cooking (T2). "Auto" disappears with beep sounds and the remainder of cooking time appears in the display window. NOTE: Cooking time will vary depending on the water temperature, the shape of the beaker or the power source voltage.	32 SEC 1 MIN 32 SEC
5. When the balance of cooking time has elapsed, oven stops and beeps 5 times.	*ENJOY YOUR MEAL*

Functions

This unique feature of your PANASONIC microwave oven allows you to establish the initial non-cooking features of your oven such as CHILD LOCK, WORD SPEED, LANGUAGE CHOICE (ENGLIGH, SPANISH OR FRENCH), plus many more. See below.

Function

1 **LANGUAGE CHOICE**
The oven has English, French and Spanish display. The display appears in English when you plug-in.
1 ENGLISH → Display appears in English.
2 FRANCAIS → Display appears in French.
3 ESPANOL → Display appears in Spanish.

2 **Lb/KG CHOICE**
The oven has both imperial and metric weight measurements. The oven displays the weight in imperial when you plug it in.
1 Lb → Weight can be set in lb/oz.
2 KG → Weight can be set in g/kg.

3 **WORD SPEED**
The speed of word scrolling in the display window can be quickened or slowed down.
1 QUICK → Words scroll quickly.
2 MEDIUM → Scrolling speed reverts to initial setting.
3 SLOW → Words scroll slowly.

4 **MENU ACTION ON/OFF**
MENU ACTION SCREEN helps you to program your oven by prompting the next step to be taken. When you become familiar with your oven, the prompting can be turned off.
1 ON → Prompting Guide will reappear.
2 OFF → Prompting Guide will not appear.

5 **CHILD LOCK ON/OFF**
The oven has Child Safety Lock feature which prevents use by children.
1 ON → Child Lock has been set and operation will not be accepted.
2 OFF → Child Lock has been cancelled.

6 **BEEP ON/OFF**
If you wish to have the oven operate with no beep, it can be eliminated.
1 ON → Beep sound will activate.
2 OFF → Beep sound will not be heard.

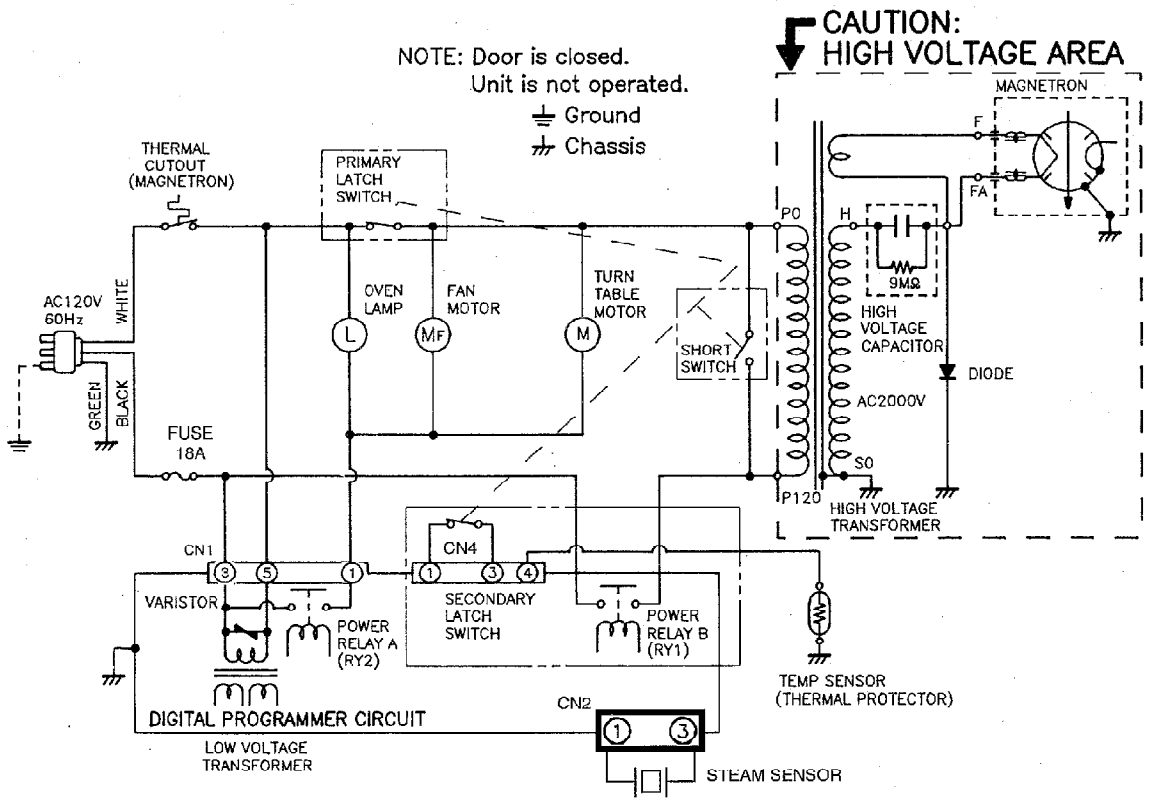
7 **REMINDER BEEP ON/OFF**
A reminder beep works to remind you to remove the food from the oven after the completion of cooking. It will occur every few seconds.
1 ON → Reminder beep will work.
2 OFF → Reminder beep will not work.

8 **DAYLIGHT SAVING ON/OFF**
1 ON → Time of day will be on hour fast.
2 OFF → Time of day revert to original setting.

9 **CLOCK ON/OFF**
Clock display can be turned off.
1 ON → Clock display will appear in the display window.
2 OFF → Clock display will not appear in the display window.
Time of day will not be lost while the display is off.

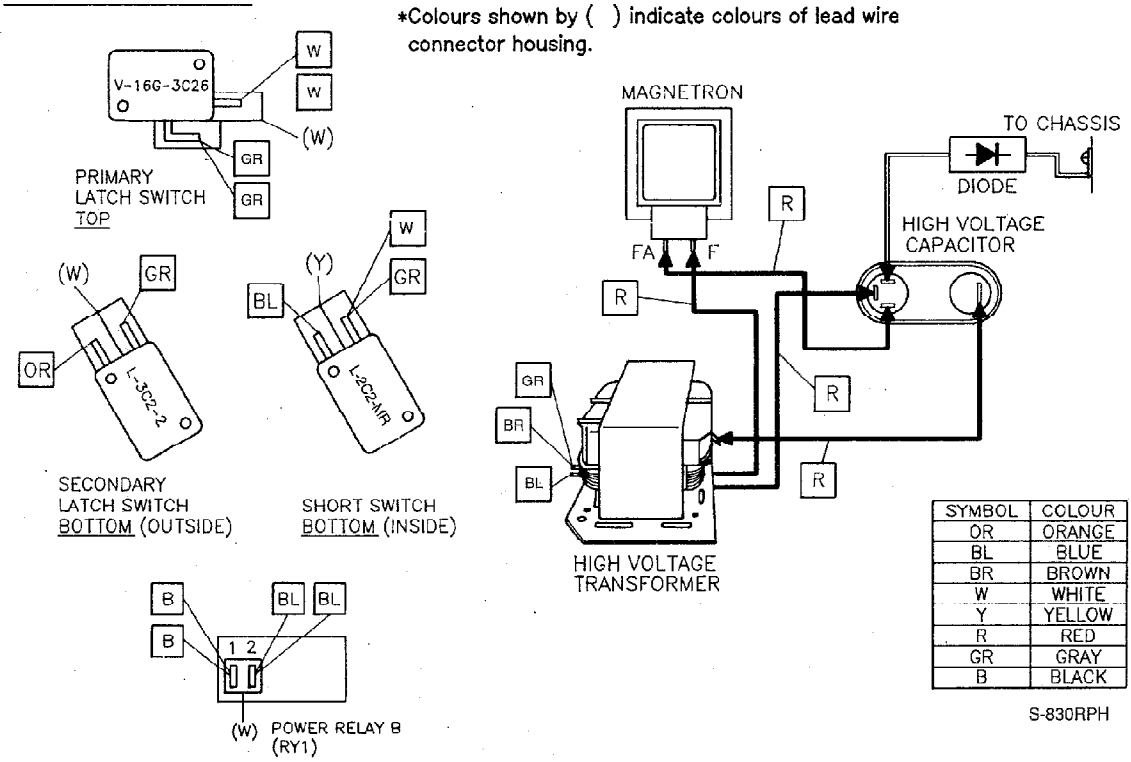
0 **DEMO MODE ON/OFF**
Demo mode is designed for retail store display. In this mode, the oven can be demonstrated with no power in the oven.
1 ON → The oven will be in demo mode.
2 OFF → The oven will be out of demo mode.

SCHEMATIC DIAGRAM (RPH)



WIRING DIAGRAM

NOTE: *When replacing, check the lead wire colour as shown.
*Colours shown by ( ) indicate colours of lead wire connector housing.



SYMBOL	COLOUR
OR	ORANGE
BL	BLUE
BR	BROWN
W	WHITE
Y	YELLOW
R	RED
GR	GRAY
B	BLACK

S-830RPH

DESCRIPTION OF OPERATING SEQUENCE

1. Variable power cooking control

The coil of power relay B (RY1) is energized immediately by the digital programmer circuit, when the oven is set at any power selection except for High power position. The digital programmer circuit controls the ON-OFF time of power relay B contacts in order to vary the output power of the microwave oven from "Low" to "High" power. One companies ON and OFF cycle of power relay B is 22 seconds. The relation between indications on the control panel and the output of the microwave oven is as shown in table.

NOTE: The ON/OFF time ratio does not correspond with the percentage of microwave power since approximately 2 seconds are required for heating of magnetron filament.

POWER SETTING	OUTPUT POWER (%) APPROX.	ON-OFF TIME OF POWER RELAY B (RY1)	
		ON (SEC)	OFF (SEC)
HIGH	100%	22	0
MEDIUM-HIGH	70%	17	5
MEDIUM	55%	13	9
MEDIUM-LOW	30%	8	14
LOW	10%	5	17
DEFROST	30%	8	14

2. Auto Defrost, Auto Reheat, Auto Cook control

When those Auto Control features are selected and the Start Pad is tapped:

(A) The digital programmer circuit determines the power level and cooking time to complete cooking and indicates the operating state in the display window. Table shows the corresponding cooking times for respective serving by categories.

(B) When cooking time in the display window has elapsed, the oven turns off automatically by a control signal from the digital programmer circuit.

Auto Defrost

SELECTED WEIGHT	COOKING TIME
	NN-5506L NN-5556L NN-5656L
1.0 LB	7 min. 4 sec.
6.0 LB	65 min. 12 sec.

Auto Reheat

SELECTED SERVING	COOKING TIME
	NN-5506L NN-5556L
1	3 min.
2	4 min. 30 sec.
4	7 min.

Auto Cooking

MENU	SERVING	COOKING TIME
		NN-5506L NN-5556L
HOT DOG	3	2 min. 40 sec.
PAPAS	2	8 min. 40 sec.

Auto Defrost

SELECTED WEIGHT	COOKING TIME
	NN-6506L NN-6556L NN-6656L
1.0 LB	7 min. 3 sec.
6.0 LB	51 min. 21 sec.

Auto Defrost

SELECTED WEIGHT	COOKING TIME
	NN-7506L NN-7556L NN-7756L
1.0 LB	6 min. 22 sec.
6.0 LB	51 min. 51 sec.

Auto Reheat

SELECTED SERVING	COOKING TIME
	NN-6506L NN-6556L
1	2 min. 30 sec.
2	3 min. 40 sec.
4	5 min. 30 sec.

Auto Reheat

SELECTED SERVING	COOKING TIME
	NN-7506L NN-7556L
1	2 min. 20 sec.
2	3 min. 00 sec.
4	5 min. 30 sec.

Auto Cooking

MENU	SERVING	COOKING TIME
		NN-6506L NN-6556L
HOT DOG	3	1 min. 50 sec.
PAPAS	2	7 min. 30 sec.

Auto Cooking

MENU	SERVING	COOKING TIME
		NN-7506L NN-7556L
HOT DOG	3	2 min. 20 sec.
PAPAS	2	7 min. 00 sec.

3. Sensor Cooking (NN-5656L, 6656L, 7756L Only)

Auto sensor cooking is a revolutionary way to cook by microwave without setting a power level or selecting a time.

All that is necessary is to select an Auto Sensor Program before starting to cook.

Understanding Auto Sensor Cooking

As the food cooks, a certain amount of steam is produced. If the food is covered, this steam builds up and eventually escapes from the container. In Auto Sensor Cooking, a carefully designed instrument, called the steam sensor element, senses this escape of steam. Then, based upon the Auto Sensor Program selected, the unit will automatically determine the correct power level and the proper length of time it will take to cook the food.

NOTE: **Auto Sensor Cooking is successful with the foods and recipes found in the Auto Sensor Cooking Guide. Because of the vast differences in food composition, items not mentioned in the Cooking Guide should be prepared in the microwave oven using power select and time features. Please consult Variable Power Microwave Cookbook for procedures.**

Explanation of the Auto Sensor Cooking process

1) During the first 10 second period there is no microwave activity, and when calculating the T2 time by using the formula below make sure this 10 seconds is subtracted from the T1 time. In other words T1 time starts at the end of the 10 second period.
2) T1 time...The total amount of time it takes the microwave oven to switch to T2 time after the 10 second period.
3) T2 time...When the steam escapes from the cooking container placed in the oven, the steam sensor detects it and the microprocessor calculates the balance of cooking time. This T2 time is then shown in the display and begins counting down.

Balance of cooking time (T2 time)

The balance of cooking time which is called T2 time, can be calculated by the following formula.

T2 time (in sec.)=T1 time X K factor

NOTE: **Remember, the T1 time starts after the 10 second period. The coefficient K is programmed into the microprocessor memory and they are listed in the following tables along with the P1 and P2 powers.**

NOTE: **When "More" or "Less" pad is selected, the K factor varies resulting in T2 time to be increased or decreased.**

Example of calculating the T2 time

Example 1: If the T1 time is measured to be 2 minutes and 40 seconds after the 10 second period, and the Auto program selected is Frozen Vegetable:

T2 = T1 X K
= 2 min. and 40 sec. X 0.1
= 160 sec. X 0.1
= 16 sec.

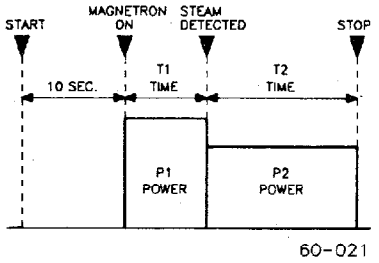
4. Sensor Reheat (NN-5656L, 6656L, 7756L Only)

Auto Sensor Reheat is a quick and easy way to reheat refrigerator and room temperature foods.

Simply press the reheat pad. There is no need to select power level and cooking time.

NOTE: **The Auto Sensor Reheat process is same as Auto Sensor Cooking process.**

AUTO SENSOR COOKING/REHEAT PROCESS



Sensor Cooking

Category	P1 Power	P2 Power	K Factor Standard
Vegetales Congelados	HIGH	HIGH	0.1

Sensor Reheat (All Sensor Models)

Category	P1 Power	P2 Power	K Factor Standard
Sensor de Recalentamiento Automático	HIGH	M. HIGH	0.1

CAUTIONS TO BE OBSERVED WHEN TROUBLESHOOTING

Unlike many other appliances, the microwave oven is high-voltage, high-current equipment. Though it is free from danger in ordinary use, extreme care should be taken during repair.

CAUTION

Servicemen should remove their watches whenever working close to or replacing the magnetron.

1. Check the grounding

Do not operate on a 2-wire extension cord. The microwave oven is designed to be used when grounded. It is imperative, therefore, to make sure it is grounded properly before beginning repair work.

2. Warning about the electric charge in the high voltage capacitor

For about 30 seconds after the oven is turned off, an electric charge remains in the high voltage capacitor.

When replacing or checking parts, remove the power plug from the outlet and short the terminal of the high voltage capacitor (terminal of lead wire from diode) to chassis ground with an insulated handle screwdriver to discharge.

WARNING

There is high-voltage present, with high-current capabilities in the circuits of the high voltage winding and filament winding of the high voltage transformer. It is extremely dangerous to work on or near these circuits with oven energized.

DO NOT measure the voltage in the high voltage circuit including filament voltage of magnetron.

WARNING

Never touch any circuit wiring with your hand nor with an insulated tool during operation.

3. When parts must be replaced, remove the power plug from the outlet.

4. When the 18 Amp fuse is blown due to the operation of short switch:

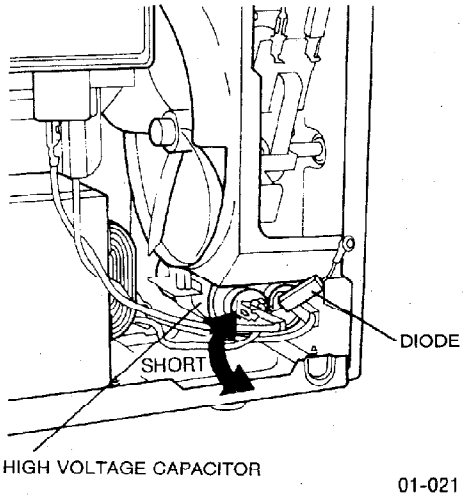
WARNING

When the 18 Amp. fuse if blown due to the operation of short switch, you must replace Primary latch switch and short switch. Also replace power relay B (RY1) when the continuity check reads shorted contacts (1-2).

(A) This is mandatory. Refer to "Adjustments and Measurement" for these switches.
(B) When replacing the fuse, confirm that it has the appropriate rating for these models.
(C) When replacing faulty switches, be sure mounting tabs are not bent, broken or otherwise deficient in their ability to hold the switches.

5. Avoid inserting nails, wire, etc. through any holes in the unit during operation.

Never insert a wire, nail or any other metal object through the lamp holes on the cavity or any other holes or gaps, because such objects may work as an antenna and cause microwave leakage.



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Touch chassis side first then short to the high voltage capacitor terminal.

6. Confirm after repair

(A) After repair or replacement of parts, make sure that the screws of the oven, etc. are neither loose nor missing.
Microwaves might leak if screws are not properly tightened.
(B) Make sure that all electrical connections are tight before inserting the plug into the wall outlet.
(C) Check for microwave energy leakage. (Refer to procedure for measuring microwave energy leakage.)

DISASSEMBLY AND PARTS REPLACEMENT PROCEDURE

1. Magnetron

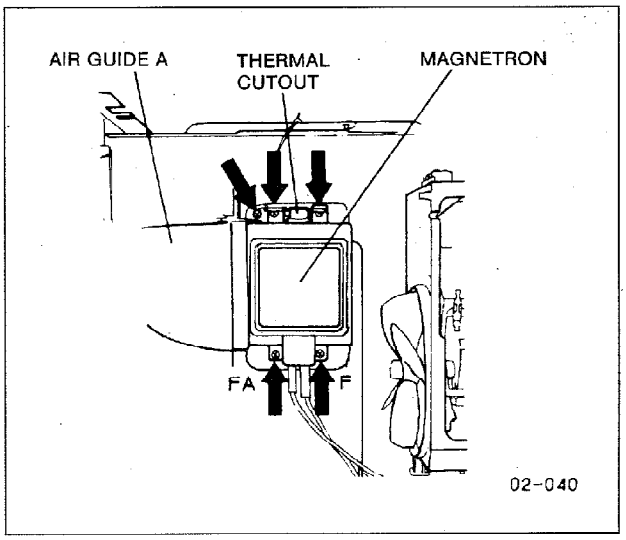
(A) Discharge the high voltage capacitor.
(B) Remove 2 screws holding magnetron thermal cutout.
(C) Remove 1 screw holding air guide A.
(D) Disconnect 2 high voltage lead wires from magnetron filament terminals.
(E) Remove 4 screws holding the magnetron.
NOTE: After replacement of the magnetron, tighten mounting screws properly making sure there is no gap between the waveguide and the magnetron to prevent microwave leakage.

CAUTION

When replacing the magnetron, be sure the antenna gasket is in place.

CAUTION

When connecting 2 filament lead wires to the magnetron terminals, be sure to connect the lead wires in the correct position. The lead wire of high voltage transformer should be connected to "F terminal" and the lead wire from high voltage capacitor should be connected to "FA terminal".



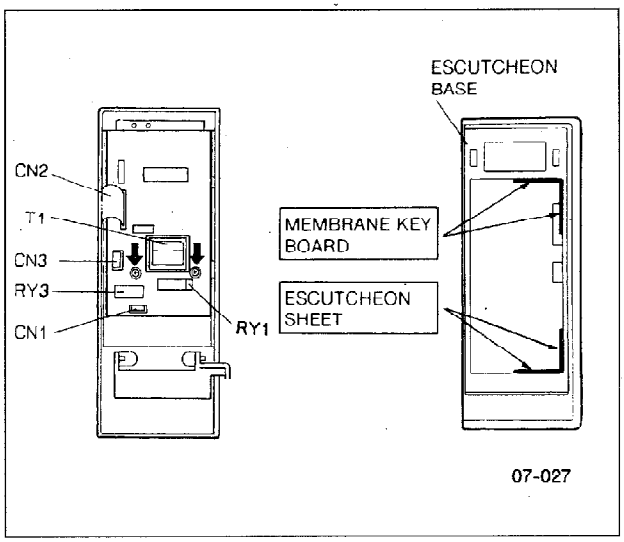
2. Digital Programmer Circuit (DPC) and membrane key board.

NOTE: Be sure to ground any static electric charge built up on your body before handling the DPC.
(A) Disconnect all connectors from D.P.C.
(B) Remove 1 screw holding escutcheon base and slide the escutcheon base upward slightly.
(C) Release flat cable connector's lock of DPC by pushing both levers to inside and pull them upward, and remove flat cable of membrane key board.
(D) Remove 2 screws holding DPC.

To replace membrane key board

(E) Remove escutcheon bracket from escutcheon base by freeing 4 catch hooks on the escutcheon base.
(F) Peel off the tab of membrane key board from escutcheon base.
(G) Peel off the dislpay filter from escutcheon base.
(H) Push the upper part of key board (display window portion) from back of escutcheon base and peel off escutcheon sheet and membrane key board completely from escutcheon base.

NOTE: 1. The membrane key board is attached to the escutcheon base with double faced adhesive tape. Therefore, applying hot air such as using a hair dryer is recommended for smoother removal.
2. When installing new membrane key board, make sure that the surface of escutcheon base is cleaned sufficiently so that any problems (shorted contacts or uneven surface) can be avoided.
3. Alignment position of membrane key board is as follows (see figure);
Membrane key board: Right and upper edges
Escutcheon sheet: Right and lower edges

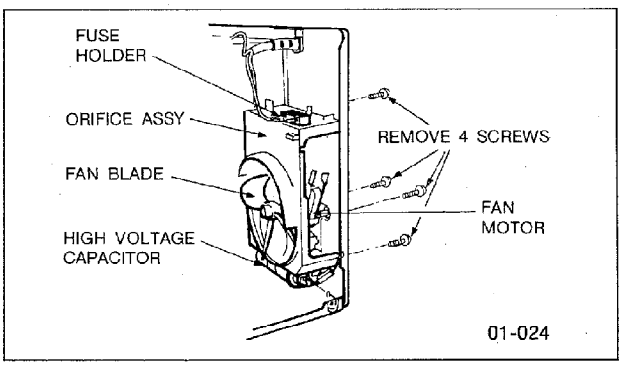


3. Low voltage transformer and/or power relays (RY1, RY2)

NOTE: Be sure to ground any static electric charge built up on your body before handling the DPC.
(A) Using solder wick or a desoldering tool and 30W soldering iron, carefully remove all solder from the terminal pins of the low voltage transformer and/or power relays.
NOTE: Do not use a soldering iron or desoldering tool of more than 30 watts on DPC contacts.
(B) With all the terminal pins cleaned and seperated from DPC contacts, remove the defective transformer/power relays and install new transformer/power relays making sure all terminal pins are inserted completely. Resolder all terminal contacts carefully.

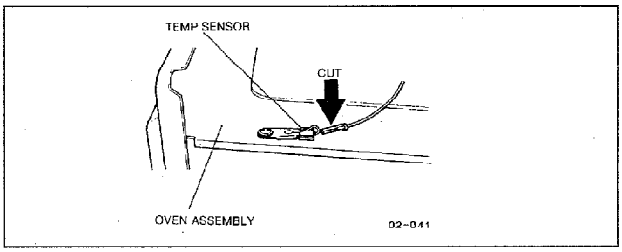
4. Fan motor

(A) Disconnect 2 lead wires from fan motor terminals.
(B) Disconnect 2 lead wires from fuse holder terminals.
(C) Disconnect 4 high voltage lead wires from high voltage capacitor terminals.
(D) Remove 4 screws holding fan motor and orifice assy and detach the orifice assy with fan motor from oven assy.
(E) Remove fan blade from the fan motor shaft by pulling it straight out.
(F) Separate the fan motor from the orifice assy by freeing 2 catch hooks on the orifice assy.



5. Temp sensor (thermal protector)

(A) Cut a lead wire at the top of sensor terminals.
(B) Remove 1 screw holding the temp sensor and replace with new one.
(C) Solder the lead wires securely to the sensor terminals.

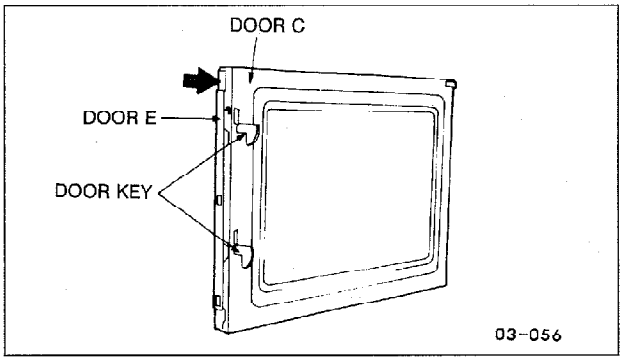


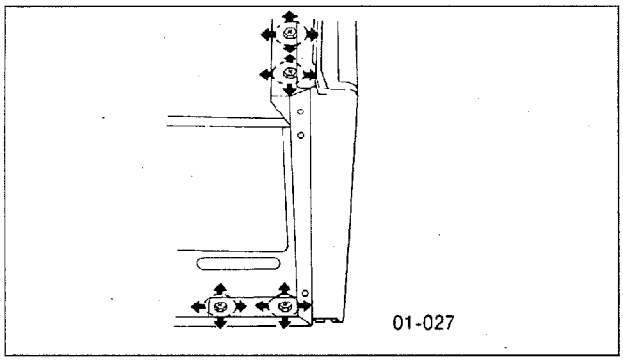
6. Door assembly

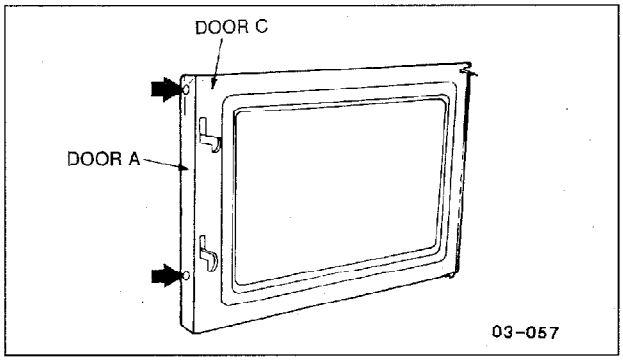
(A) Open the door and remove 2 screws holding side frame of door A.
(B) Separate the door A by freeing catch hooks.
(C) Separate the door C by freeing catch hooks using a flat blade screwdriver.
(D) Remove door key and door key spring.

After replacment of the defective component parts of the door, reassemble it and follow the instructions below for proper installation and adjustment so as to prevent an excessive microwave leakage.

(1) When mounting the door to the oven, be sure to adjust the door parallel to the bottom line of the oven face plate by moving the upper hinge and lower hinge in the direction necessary for proper alignment.
(2) Adjust so that the door has no play between the inner door surface and oven front surface. If the door assembly is not mounted properly, microwave power may leak from the clearance between the door and oven.
(3) Perform the microwave leakage test.







7. Turntable motor

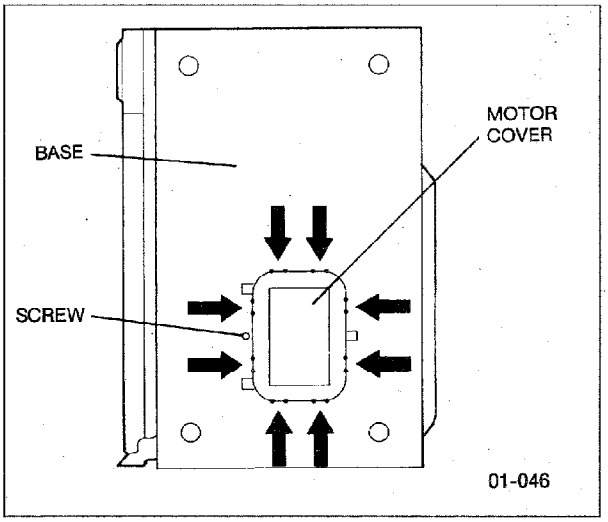
(A) Remove the motor cover by breaking off at the 8 spots indicated by arrows with a cutter or the like. (See Figure)

NOTE: **After breaking off the motor cover, make sure that cut-off portions are properly trimmed off or bend to inside so that no sharp edge will expose to outside.**

(B) Disconnect 2 lead wires connected to the stirrer motor.

(C) Remove the stirrer motor by removing 2 screws.

NOTE: **To reinstall the motor cover, use 4X6 screw.**



8. Steam Sensor

(A) Remove 1 screw holding steam sensor unit.

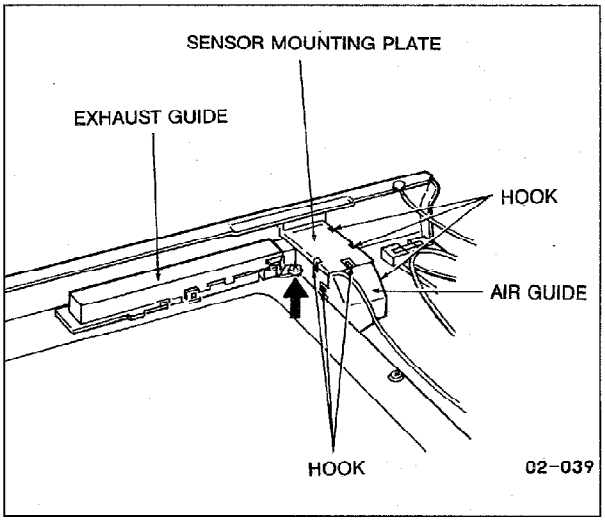
(B) Disconnect CN2 connector from digital programmer circuit board.

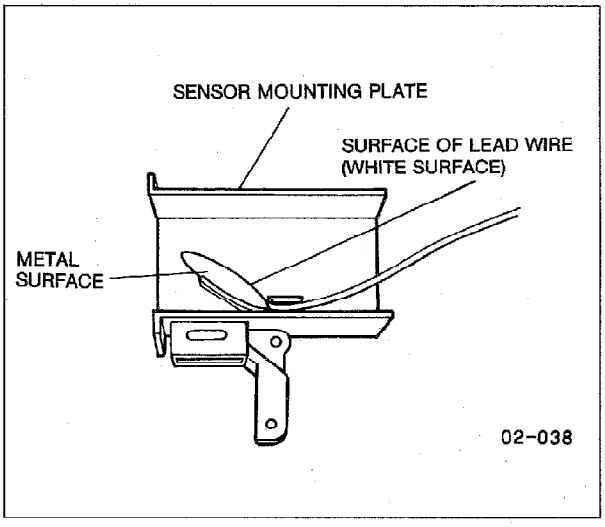
(C) Remove exhaust guide from steam sensor unit.

(D) Remove catch hooks on sensor mounting plate and air guide.

(E) Remove steam sensor from sensor mounting plate.

NOTE: **When installing the steam sensor, make sure that the direction of steam sensor is as shown in figure.**





COMPONENT TEST PROCEDURE

CAUTION

1. High voltage is present at the high voltage terminal of the high voltage transformer during any cook cycle.
2. It is neither necessary nor advisable to attempt measurement of the high voltage.
3. Before touching any oven components, or wiring, always unplug the oven from its power source and discharge the high voltage capacitor.

1. Primary Latch Switch, Secondary (Secondary Latch Switch and Power Relay B) Interlocks.

(A) Unplug the lead connectors to Power Relay B and verify continuity of the power relay B 1-2 terminals.
(B) Unplug lead connectors to Primary Latch Switch and Secondary Latch Switch.
(C) Test the continuity of switches at door opened and closed positions with ohm meter (low scale).
Normal continuity readings should be as follows.

	Door Opened	Door Closed
Primary Latch Switch	∞ Ω (open)	0 Ω (close)
Secondary Latch Switch	∞ Ω (open)	0 Ω (close)
Power Relay B	∞ Ω (open)	∞ Ω (close)

2. Short Switch & Monitor

(A) Unplug lead wires from H.V. transformer primary terminals.
(B) Connect test probes of ohm meter to the disconnected leads which were connected to H.V. Transformer.
(C) Test the continuity of short switch with door opened and closed positions using lowest scale of the ohm meter.
Normal continuity readings should be as follows.

Door Opened	Door Closed
∞ Ω	0 Ω

3. High voltage transformer

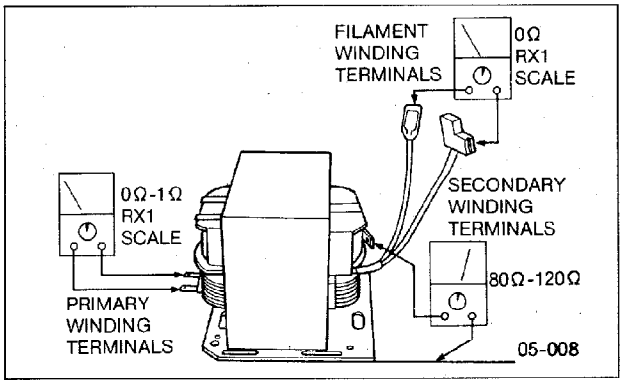
(A) Remove connectors from the transformer terminals and check continuity.
(B) Normal (cold) resistance readings should be as follows:
Secondary winding ..... Approx. 80Ω~120Ω
Filament winding ..... Approx. 0Ω
Primary winding ..... Approx. 0Ω~1Ω

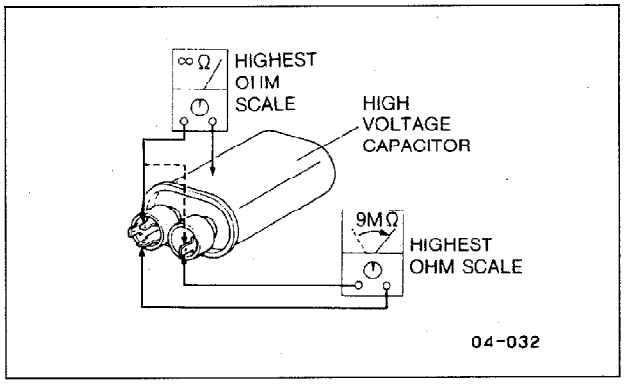
4. High voltage capacitor

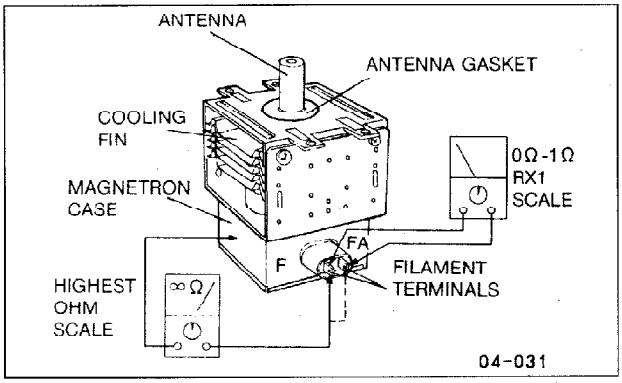
(A) Check continuity of capacitor with meter on highest OHM scale.
(B) A normal capacitor will show continuity for a short time, and then indicate 9MΩ once the capacitor is charged.
(C) A shorted capacitor will show continuous continuity.
(D) An open capacitor will show constant 9MΩ.
(E) Resistance between each terminal and chassis should be infinite.

5. Magnetron

Continuity checks can only indicate an open filament or a shorted magnetron. To diagnosis for an open filament or shorted magnetron.
(A) Isolate magnetron from the circuit by disconnecting the leads.
(B) A continuity check across magnetron filament terminals should indicate one ohm or less.
(C) A continuity check between each filament terminal and magnetron case should read open.



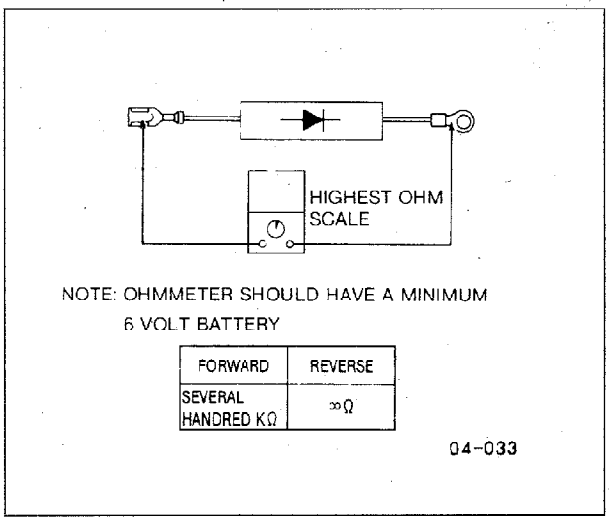




6. Diode

(A) Isolate the diode from the circuit by disconnecting the leads.

(B) With the ohmmeter set on the highest resistance scale, measure the resistance across the diode terminals. Reverse the meter leads and again observe the resistance reading. Meter with 6V, 9V or higher voltage batteries should be used to check the front-to-back resistance of the diode, otherwise an infinite resistance may be read in both directions.
A normal diode's resistance will be infinite in one direction and several hundred KΩ in the other direction.

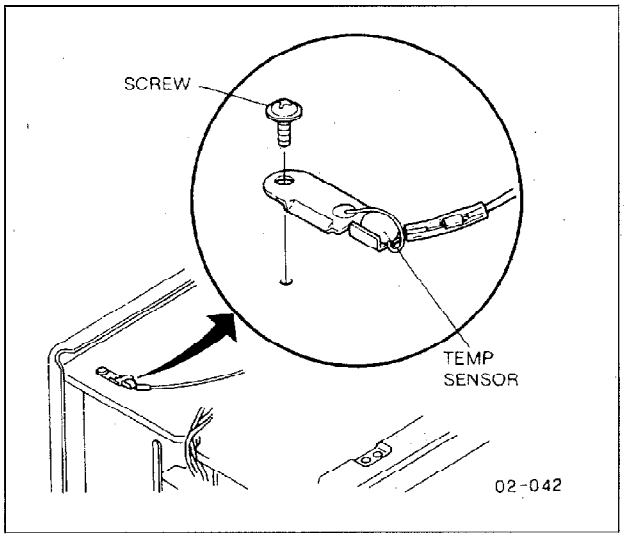


7. Membrane key board (Membrane switch assembly)

Check continuity between switch terminals, by tapping an appropriate pad on the key board. The contacts assignment of the respective pads on the key board is as shown in digital programmer circuit.

8. Temp sensor (Thermal protector)

A temp sensor is mounted on top of the oven cavity at the left side. Its purpose is to automatically shut off the oven in case the cavity overheats for any reason.
The thermal protector will operate at 257°F (125°C).
The device is connected to the DPC on touch control models. When the thermal protector exceeds its temperature it will turn off the power to oven cavity and display will go to reset mode.
The cooking program can be reset after cool-down.
THERMISTOR RESISTANCE VALUE
30K-120K at 10°C-30°C (50°F-86°F)



9. Steam Sensor and Digital Programmer Circuit

CAUTION

Do not touch any parts of the circuitry on the digital programmer circuit since static electric discharge may damage this control panel.
Always ground yourself while working on this panel to discharge any static charge built up on your body.

In order to determine if the steam sensor function of the digital programmer circuit is in working order or not, do the following test.

1) Place a water load (150 cc) in the oven.
2) Tap Sensor Reheat pad.
3) Tap Start Pad.
4) Steam Sensor detects steam about 1.5 to 4 minutes after the Start Pad is tapped.
5) T1 time cooking automatically switches to remaining time cooking (T2).
6) The remaining cooking time (T2) appears in display window. If the following cooking time appears, Steam Sensor function is normal.

T1 TIME	T2 TIME (Remaining cooking time)
1 Min. 30 Sec.~4 Min.	8 Sec.~23 Sec.

MEASUREMENTS AND ADJUSTMENTS

WARNING

- ✻ For continued protection against radiation hazard, replace only with identical replacement parts (For touch models Part No. J6142-1450 Type No. V-16G-3C26-M for Primary latch switch Part No. A61425180AP, Type No. L-3C2-2 for Secondary latch switch and Part No. ANE6178-5R0, Type No. L-2C2-MR for short switch)
- ✻ When the 18 Amp. fuse is blown due to the operation of short switch, you must replace Primary latch switch and short switch. Also replace power relay B (Part. No. AEG5J1EG12B/AEG5J1EG18B, Type No. G5J-1-TP) when the continuity check reads shorted contacts (1—2). Then follow the adjustment procedures below.
- ✻ Interlock switch replacement — In replacing faulty switches, be sure mounting tabs are not bent, broken or otherwise deficient in their ability to hold the switches.
- ✻ Refer to schematic diagram to ensure proper connection.

1. Adjustment of Primary latch switch, Secondary latch switch and Short switch.

(A) When mounting Primary latch switch, Secondary latch switch and short switch to door hook assembly, mount the Primary latch switch, the Secondary latch switch and the short switch to the door hook assembly as shown in table.

NOTE: **No specific adjustment during installation of Primary latch switch, Secondary latch switch and short switch to the door hook is necessary.**

(B) When mounting the door hook assembly to the oven assembly, adjust the door hook assembly by moving it in the direction of arrow in table so that the oven door will not have any play in it. Check for play in the door by pulling the door assembly. Make sure that the latch keys move smoothly after adjustment is completed. Completely tighten the screws holding the door hook assembly to the oven assembly.

(C) Reconnect the short switch and check the continuity of the monitor circuit and all latch switches again by following the components test procedures.

2. Measurement of microwave output

The output power of the magnetron can be determined by performing IEC standard test procedures. However, due to the complexity of IEC test procedures, it is recommended to test the magnetron using the simple method outlined below.

Necessary Equipment:

*1 liter beaker *Glass thermometer

*Wrist watch or stopwatch

NOTE: **Check the line voltage under load. Low voltage will lower the magnetron output. Take the temperature readings and heating time as accurate as possible.**

(A) Fill the beaker with exactly one liter of tap water. Stir the water using the thermometer and record the beaker's temperature (recorded as T1).

(B) Place the beaker on the center of glass cook plate.
Set the oven for High power and heat it for exactly one minute.

(C) Stir the water again and read the temperature of the beaker (recorded as T2).

(D) The normal temperature rise at High power position for each model is as shown in table.

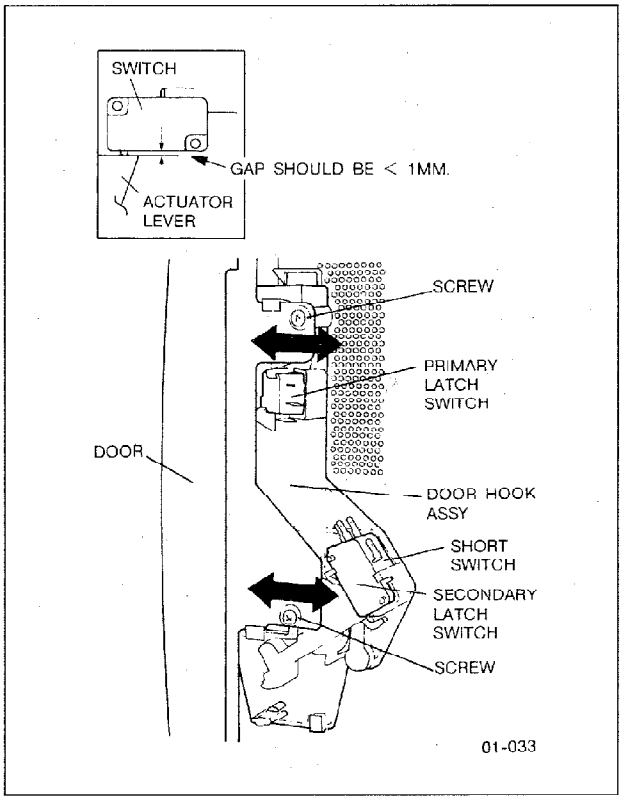


TABLE (1ℓ-1min. test)

RATED OUTPUT	TEMPERATURE RISE
1000W (IEC705-88)	Min. 15.4°F (8.6°C)
950W (IEC705-88)	Min. 14.9°F (8.3°C)
900W (IEC705-88)	Min. 14.4°F (8.0°C)

PROCEDURE FOR MEASURING MICROWAVE ENERGY LEAKAGE

WARNING

Check for radiation leakage after every servicing. Should the leakage be more than 2 mW/cm² (1mW/cm² for Canada) inform MSC, PSC, or MELCA immediately. After repairing or replacing any radiation safety device, keep a written record for future reference, as required by D.H.H.S. and Health and Welfare Canada regulation. This requirement must be strictly observed. In addition, the leakage reading must be recorded on the service repair ticket while in the customer's home.

NOTE: **The U.S. Government standard is 5 mW/cm² while in the customer's home. 2 mW/cm² stated here is our own voluntary standard. (1 mW/cm² for Canada)**

1. Equipment

*Electromagnetic radiation monitor
*Glass thermometer 212°F or 100°C
*600cc glass beaker

2. Procedure for measuring radiation leakage.

Note before measuring.

(1) Do not exceed meter full scale deflection. Leakage monitor should initially be set to the highest scale.

(2) To prevent false readings the test probe should be held by the grip portion of the handle only and moved along the shaded area shown in Figure no faster than 1 inch/sec (2.5 cm/sec).

(3) Leakage with the outer panel removed ..... less than 5mW/cm².

(4) Leakage for a fully assembled oven with door normally closed..... less than 2mW/cm² (1mW/cm² for Canada).

(5) Leakage for a fully assembled oven [Before the latch switch (primary) is interrupted] while pulling the door..... less than 2mW/cm².

(A) Pour 275 ± 15cc (9ozs ± 1/2oz) of 20 ±5°C (68 ± 9°F) water in a beaker which is graduated to 600cc, and place in the center of the oven.

(B) Set the radiation monitor to 2450MHz and use it following the manufacturer's recommended test procedure to assure correct results.

(C) When measuring the leakage, always use the 2 inch (5cm) spacer supplied with the probe.

(D) Tap the start pad or set the timer and with the magnetron oscillating, measure the leakage by holding the probe perpendicular to the surface being measured.

(1) Measurement with the outer panel removed.

Whenever you replace the magnetron, measure for radiation leakage before the outer panel is installed and after all necessary components are replaced or adjusted. Special care should be taken in measuring around the magnetron.

WARNING

Avoid contacting any high voltage parts.

(2) Measurements with a fully assembled oven.

After all components, including outer panel are fully assembled, measure for radiation leakage around the door periphery, the door viewing window, the exhaust opening and air inlet openings.

3. Record keeping and notification after measurement

(A) After any adjustment or repair to a microwave oven, a leakage reading must be taken. Record this leakage reading on the repair ticket even if it is zero.

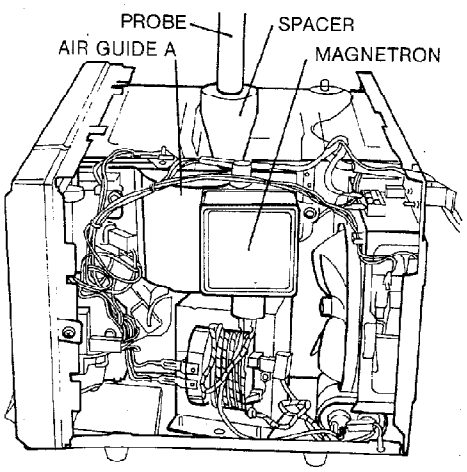
A copy of this repair ticket and the microwave leakage reading should be kept by repair facility.

(B) Should the radiation leakage be more than 2 mW/cm² (1mW/cm² for Canada) after determining that all parts are in good condition, functioning properly, and genuine replacement parts as listed in this manual have been used, immediately notify MSC, PSC or MELCA.

4. At least once a year, have the radiation monitor checked for calibration by its manufacturer.

WARNING

AVOID CONTACTING ANY HIGH VOLTAGE PARTS.



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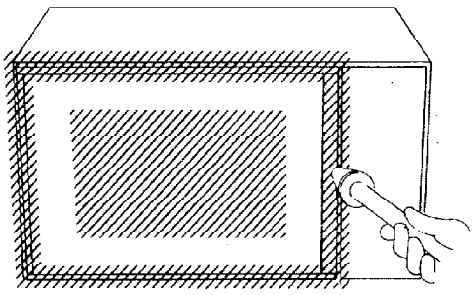

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MOVE PROBE ALONG SHADED AREA (////) AROUND EXHAUST OPENINGS (as shown) AND AROUND AIR INLET OPENING

TROUBLESHOOTING GUIDE

CAUTION

1. Check grounding before checking for trouble.
2. Be careful of the high voltage circuit.
3. Discharge high voltage capacitor.
4. When checking the continuity of the switches or the high voltage transformer, disconnect one lead wire from these parts and then check continuity with the AC plug removed. To do otherwise may result in a false reading or damage to your meter.
   When disconnecting a plastic connector from a terminal, you must hold the plastic connector instead of the lead wire and then disconnect it, otherwise lead wire may be open or the connector cannot be removed.
5. Do not touch any parts of the circuitry on the digital programmer circuit, since static electric discharge may damage this control panel.
   Always touch yourself to ground while working on this panel to discharge any static charge in your body.
6. 120V AC is present at the shaded area ▨ of the digital programmer circuit (Terminals of power relay's and primary circuit of low voltage transformer). When troubleshooting, be cautious of possible electrical shock hazard.

First of all operate the microwave oven following the correct operating procedures in order to find the exact cause of any trouble.

	SYMPTOM	CAUSE	CORRECTIONS
1.	Oven is dead. Fuse is OK. No display and no operation at all.	1. Open or loose lead wire harness. 2. Open thermal cutout (Magnetron) 3. Open low voltage transformer 4. Defective DPC	Check fan motor when thermal cutout is defective.
2.	No display and no operation at all. Fuse is blown.	1. Shorted lead wire harness 2. Defective primary latch switch (NOTE 1) 3. Defective short switch (NOTE 1) 4. Shorted H.V. Capacitor 5. Shorted H.V. Transformer (NOTE 2)	Check adjustment of primary, secondary latch switch and short switch including door.
		NOTE 1: All of these switches must be replaced at the same time. (Refer to adjustment instructions.) Check continuity of power relay B's contacts (between 1 and 2) and if it has continuity, replace power relay B also. NOTE 2: When H.V. Transformer is replaced, check diode and magnetron also.	
3.	Oven does not accept key input (Program).	1. Key input is not in sequence 2. Open or loose connection of membrane key pad to DPC (Flat cable) 3. Shorted or open membrane key board 4. Defective DPC	Refer to operation procedure. Refer to DPC troubleshooting.
4.	Oven lamp and fan motor turn on when oven is plugged in with door closed.	1. Misadjustment or loose wiring of secondary latch switch 2. Defective secondary latch switch	Adjust door and latch switches.
5.	Timer starts countdown but no microwave oscillation. (No heat while oven lamp and fan motor turn on)	1. Off-alignment of latch switches 2. Open or loose connection of high voltage circuit especially magnetron filament circuit NOTE: Large contact resistance will bring lower magnetron filament voltage and cause magnetron to lower output and/or be intermittent 3. Defective high voltage component H.V. Transformer H.V. Capacitor H.V. Diode Magnetron 4. Open or loose wiring of power relay B 5. Defective primary latch switch 6. Defective power relay B or DPC	Adjust door and latch switches. Check high voltage component according to component test procedure and replace if it is defective. Refer to DPC troubleshooting

	SYMPTOM	CAUSE	CORRECTIONS
6.	Oven can program but timer does not start countdown.	1. Open or loose wiring of secondary latch switch 2. Off-alignment of secondary latch switch 3. Defective secondary latch switch	Adjust door and latch switches.
7.	Microwave output is low. Oven takes longer time to cook food.	1. Decrease in power source voltage 2. Open or loose wiring of magnetron filament circuit. (Intermittent oscillation) 3. Aging change of magnetron	Consult electrician
8.	Fan motor and oven lamp turn on when door is opened.	1. Shorted primary latch switch	
9.	Oven does not operate and return to plugged in mode.	1. Open or loose wiring of temp sensor 2. Defective temp sensor 3. Defective DPC	Check tighten screws on escutcheon base bracket, D.P.C. board and temp sensor.
10.	Loud buzzing noise can be heard.	1. Loose fan and fan motor 2. Loose screws on H.V. Transformer 3. Shorted H.V. Diode	
11.	Turntable motor does not rotate.	1. Open or loose wiring of turntable motor 2. Defective turntable motor	
12.	Oven stops operation during cooking.	1. Open or loose wiring of primary and secondary latch switch 2. Operation of thermal cutout (Magnetron)	Adjust door and latch switches.

Trouble Related to Digital Programmer Circuit

SYMPTOM	STEP	CHECK	RESULT	CAUSE/CORRECTIONS
No display when oven is first plugged in. Oven is dead.	1	Fuse pattern of DPC	Normal	STEP 2
			Open (NOTE)	Shorted Circuit of ZNR, L.V.T., Oven Lamp etc. Replace DPC
	2	Low voltage transformer (LVT) secondary voltage	Abnormal 0V	LVT
			Normal	→ Step 3
	3	IC-1 pin 1 voltage (Emitter of Q1)	Abnormal	ZD1, Q1
			Normal = 5V	→ Step 4
	4	IC-1 pin 27 voltage (14 pin of IC-2)	Abnormal	IC-2
			Normal	→ IC-1, CX1

NOTE

Procedure of fuse pattern repairing is as follows:

1. When the fuse pattern (PF2) opens.

(1) Remove the jumper wire (PF1).

(2) Insert the removed jumper wire (PF1) to "(PF2)" position and solder it. If both "PF1" and "PF2" fuse patterns are open, please replace DPC.

2. When the fuse pattern (PF4) opens.

(1) Remove the jumper wire (PF3).

(2) Insert the removed jumper wire (PF3) to "(PF4)" position and solder it. If both "PF1" and "PF2" fuse patterns are open, please replace DPC.

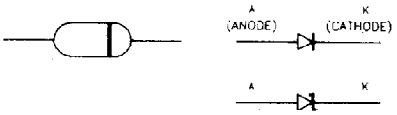
NOTE:* At the time of these repairs, make visual inspection of the varistor for burning damage and examine the transformer with tester for the presence of layer short-circuit (check primary coil resistance).

If any abnormal condition is detected, replace the defective parts.

SYMPTOM	STEP	CHECK	RESULT	CAUSE/CORRECTIONS
No key input	1	Membrane switch continuity	Abnormal	Membrane switch
			Normal	IC-1
No beep sound	1	IC-1 pin 23 voltage	Abnormal	IC-1
			Normal	BZ, Q6
Power relay A(RY-2) does not turn on even though the program has been set and the start pad is tapped	1	IC-1 pin 8 voltage while operation	Abnormal	IC-1,
			Normal = 5V	→ Step 2
	2	Short circuit between pin 1 and pin 12 of IC-2	Still not turn on	RY-2
			RY-2 turns on	IC-2
No microwave oscillation at any power setting	1	IC-1 pin 5 and pin 15 voltages while operation at high power	Abnormal	IC-1
			Normal 5---5V, 15---5V	→ Step 2
	2	Q2 translator	Abnormal	Q2
			Normal	IC-2, RY-1
Dark or unclear display	1	Replace display and check operation	Normal	DISPLAY
			Abnormal	IC-1
Missing or lighting of unnecessary segment	1	Replace IC-1 and check operation	Normal	IC-1
			Abnormal	DISPLAY
TO BE CONTINUED FOR AUTO SENOR MODELS				
Auto sensor cooking does not operate normally. (Steam Sensor cooking does not detect steam from foods.)	1	Steam sensor terminal voltage by using high impedance tester (20k Ω/V), when breathe on metal surface of sensor	Abnormal = 0V	Steam sensor
			Normal ≥ 10~30mV	IC-1, IC-3

HOW TO CHECK THE SEMICONDUCTORS USING AN OHM METER

Diode



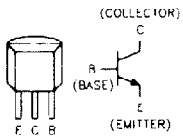
	FORWARD	REVERSE
A-K	SMALL	∞

Transistor

NPN Transistor

2SC·····

2SD·····

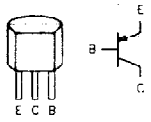


	FORWARD	REVERSE
B-E	SMALL	∞
B-C	SMALL	∞
C-E	∞	∞

PNP Transistor

2SA·····

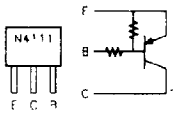
2SB·····



	FORWARD	REVERSE
E-B	SMALL	∞
C-B	SMALL	∞
C-E	∞	∞

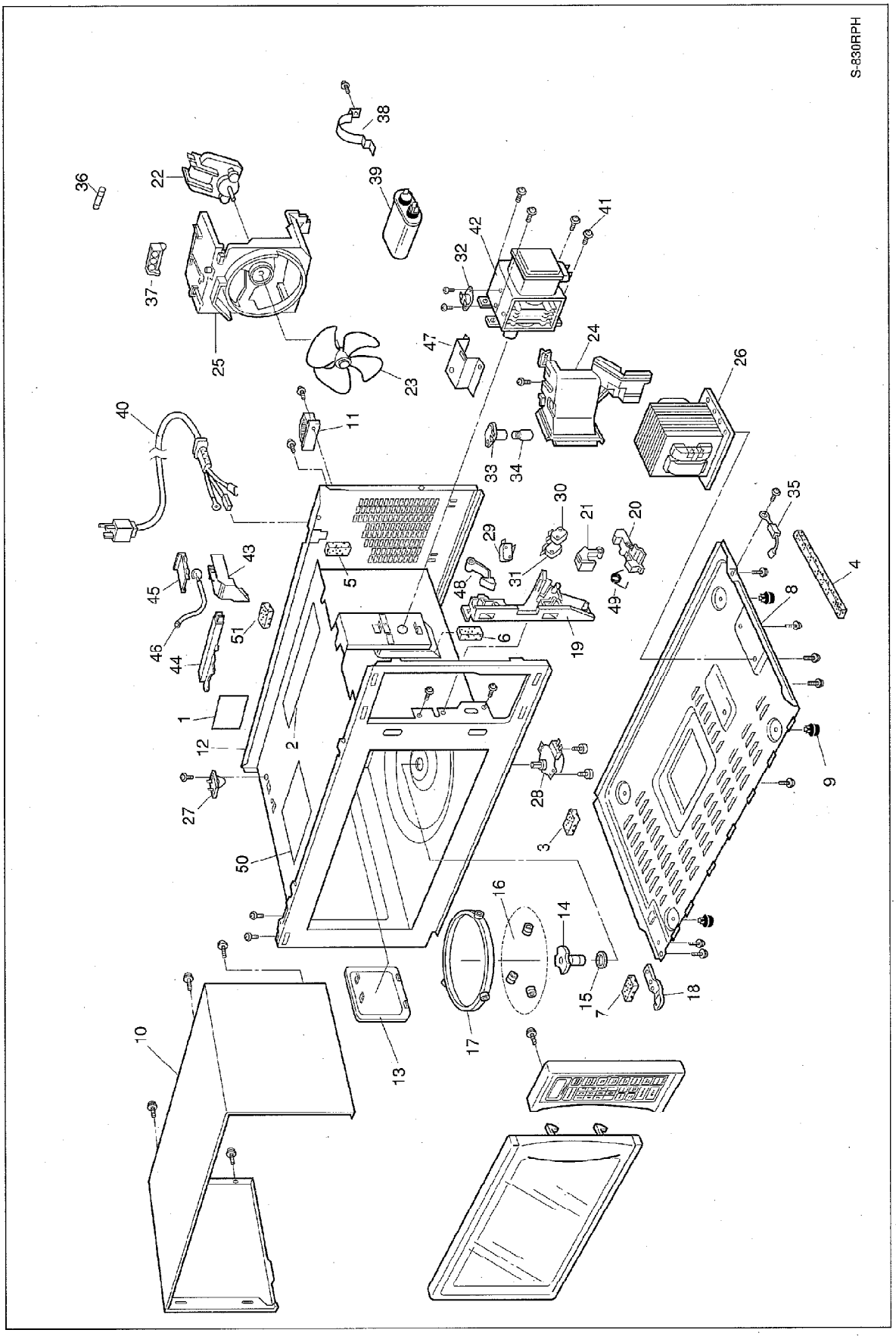
Digital Transistor

PNP Transistor



	FORWARD	REVERSE
E-B	10kΩ~30kΩ	10kΩ~30kΩ
C-B	50kΩ~90kΩ	∞
C-E	40kΩ~80kΩ	∞

EXPLODED VIEW AND PARTS LIST



PARTS LIST

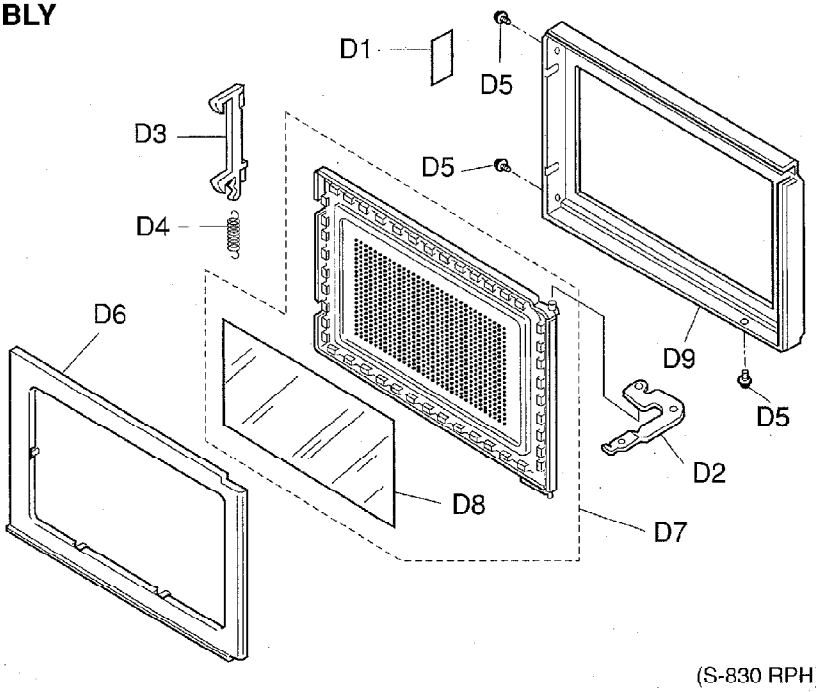
NOTES: • When ordering replacement part(s), please use part number(s) shown in this parts list.
Do not use description of the part.
• Important safety notice:
Components identified by ⚠ mark have special characteristics important for safety.
When replacing any of these components, use only manufacturer's specified parts.
• Items marked * supplied by MMCA. (U.S.A.)

Ref.No.		Part No.	Part Name & Description	Pcs/Set	Remarks
*1		B00066260AP	CAUTION LABEL	1	
*2		B00337160AP	FUSE LABEL	1	
*3		AMQ0902000BA	CUSHION RUBBER A	1	NN-6506L, NN-6556L, NN-6656L, NN-7506L, NN-7556L, NN-7756L
*4		AMQ0902000AH	CUSHION RUBBER A	1	
*5		AMQ0902000FD	CUSHION RUBBER A	1	NN-5506L, NN-5556L, NN-6506L, NN-6556L, NN-7506L, NN-7556L
*6		AMQ0908000AE	CUSHION RUBBER A	1	NN-5656L, NN-6656L, NN-7756L
*7		AMQ0904000BB	CUSHION RUBBER A	2	NN-5656L, NN-6506L, NN-6556L, NN-6656L
*8		B10018250AP	BASE	1	NN-5506L, NN-5556L, NN-5656L
*8		B10018640AP	BASE	1	NN-6506L, NN-6556L, NN-6656L
*8		B10018290AP	BASE	1	NN-7506L, NN-7556L, NN-7756L
*9		B10088250AP	RUBBER FOOT	4	
*10		B10097250AP	CABINET BODY	1	NN-5506L
*10		B10097250HAP	CABINET BODY	1	NN-5556L, NN-5656L
*10		B10097650AP	CABINET BODY	1	NN-6506L
*10		B10097650HAP	CABINET BODY	1	NN-6556L, NN-6656L
*10		B10097600AP	CABINET BODY	1	NN-7506L
*10		B10097600HAP	CABINET BODY	1	NN-7556L, NN-7756L
*11		B11404960AQ	STOPPER A	1	
*12	⚠	B200A8340AP	OVEN	1	NN-5506L, NN-5556L, NN-5656L
*12	⚠	B201A8660RP	OVEN	1	NN-6506L, NN-6556L, NN-6656L
*12	⚠	B200A8290AP	OVEN	1	NN-7506L, NN-7556L, NN-7756L
*13		B20557000AP	CEILING COVER WHITE	1	
*14		B21315540AP	PULLEY SHAFT	1	
*15		B21777050AP	WASHER	1	
*16		B202K4650AP	ROLLER B (U)	1	(NOTE 1)
*17		B290D5950AP	ROLLER RING (U)	1	NN-5506L, NN-5556L, NN-5656L
*17		B290D5500AP	ROLLER RING (U)	1	NN-6506L, NN-6556L, NN-6656L, NN-7506L, NN-7556L, NN-7756L
*18	⚠	B30077050AP	LOWER HINGE (B)	1	NN-5506L, NN-5556L, NN-5656L, NN-6506L, NN-6556L, NN-6656L
*18	⚠	B30078290AP	LOWER HINGE (B)	1	NN-7506L, NN-7556L, NN-7756L
*19	⚠	J3020-1480	DOOR HOOK A	1	
*20		B3137-1480	HOOK SPACER B	1	
*21		B3138-1480	HOOK SPACER C	1	
*22		2Z-9D0A.S	FAN MOTOR	1	(24W, AC, SINGLE)
*23		B40086260AP	FAN BLADE	1	
*24		B40258250AP	AIR GUIDE A	1	
*25		B41446250AP	ORIFICE	1	NN-5506L, NN-5556L, NN-5656L
*25		B41447630AP	ORIFICE	1	NN-6506L, NN-6556L, NN-6656L
*25		B41447600AP	ORIFICE	1	NN-7506L, NN-7556L, NN-7756L
*26	⚠	B600B8320AP	H.V. TRANSFORMER	1	NN-5506L, NN-5556L, NN-5656L (1.5KVA)
*26	⚠	B621C7600AP	H.V. TRANSFORMER	1	NN-6506L, NN-6556L, NN-6656L, NN-7506L, NN-7556L, NN-7756L (1.5KVA)
27		A601L5180AP	TEMP SENSOR	1	
*28		B63264080AP	TURNTABLE MOTOR	1	(3W)
29	⚠	J6142-1450	MICRO SWITCH	1	(V-16G-3C26-M) PRIMARY LATCH SWITCH
30	⚠	A61425180AP	MICRO SWITCH	1	(L-3C2-2) SECONDARY LATCH SWITCH
*31	⚠	ANE6178-5R0	MICRO SWITCH	1	(L-2C2-MR) SHORT SWITCH
*32	⚠	B61456210AP	THERMAL CUTOUT	1	
33	⚠	B61524740AQ	SOCKET	1	
*34		B60307080AP	INCADESCENT LAMP	1	

Ref.No.		Part No.	Part Name & Description	Pcs/Set	Remarks
*35	⚠	A62024000AP	DIODE, SI	1	
*36	⚠	B62308250AP	FUSE	1	(18A)
*37		B62314000AP	FUSE HOLDER	1	
*38		B61884060AP	CAPACITOR BRACKET	1	
*39	⚠	B63907050AP	H.V. CAPACITOR	1	(1.0uf. AC2000V)
*40	⚠	B900C7630AQ	AC CORD W/PLUG	1	(120V)
*41		XTT4+8B	SCREW	4	(4X8) FOR MAGNETRON
*42	⚠	2M210-M1F	MAGNETRON	1	NN-5506L, NN-5556L, NN-5656L
*42	⚠	2M244-M1F	MAGNETRON	1	NN-6506L, NN-6556L, NN-6656L, NN-7506L, NN-7556L, NN-7756L
*43		B64498660AP	SENSOR COVER A	1	NN-5656L, NN-6656L, NN-7756L
*44		B64508660AP	SENSOR COVER B	1	NN-5656L, NN-6656L
*44		A64505500AP	SENSOR COVER B	1	NN-7756L
*45		B65438660AP	SENSOR COVER C	1	NN-5656L, NN-6656L
*45		A65435500AP	SENSOR COVER C	1	NN-7756L
*46		A607S7050AP	STEAM SENSOR	1	NN-5656L, NN-6656L, NN-7756L
*47		B21675970GP	TC INSULATION BRACKET	1	NN-6506L, NN-6556L, NN-6656L, NN-7506L NN-7556L, NN-7756L
*48		J3136-1480	HOOK SPACER A	1	
*49		J3097-1480	LATCH SPRING	1	
*50		B03478250AP	COVER SHEET	1	NN-5506L, NN-5556L, NN-7506L, NN-7756L
*51		AMQ0908000AE	CUSHION RUBBER A	1	NN-7756L
*		B08877050AP	CAVITY SPRAY PAINT	1	SPRAY CAN, FOR REPAIR OF PAINTED OVEN CAVITY
*		B08877000AP	TOUCH-UP PAINT	1	BOTTLE WITH BRUSH, FOR REPAIR OF PAINTED OVEN CAVITY

NOTE 1: When ordering the roller B assy, three rollers will be shipped.
When replacing the roller B, three rollers should be replaced at the same time.
Otherwise the glass cooking tray may not turn smoothly.

DOOR ASSEMBLY

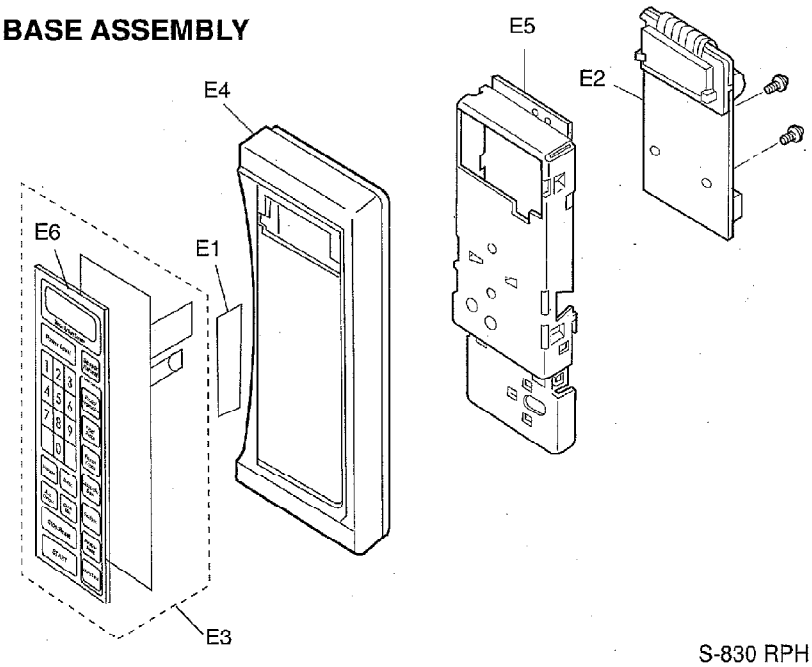


(S-830 RPH)

Ref.No.		Part No.	Part Name & Description	Pcs/Set	Remarks
*D1		B02454180AP	DHHS LABEL	1	
*D2	⚠	B30067050AP	UPPER HINGE (A)	1	NN-5506L, NN-5556L, NN-5656L, NN-6506L, NN-6556L, NN-6656L
*D2	⚠	B30067600AP	UPPER HINGE (A)	1	NN-7506L, NN-7556L, NN-7756L
*D3		B3018-1480	DOOR KEY A	1	
*D4		B30214000AP	DOOR KEY SPRING	1	
*D5		XTBANE3+8BZ	SCREW	2	NN-5506L, NN-5556L, NN-5656L, NN-6506L, NN-6556L, NN-6656L
*D5		XTBANE3+8BZ	SCREW	3	NN-7506L, NN-7556L, NN-7756L
*D6	⚠	B30858340AP	DOOR C / 1.0 BLACK	1	NN-5506L, NN-5556L, NN-5656L
*D6	⚠	B30858640AP	DOOR C / 1.2 BLACK	1	NN-6506L, NN-6556L, NN-6656L
*D6	⚠	B30858290AP	DOOR C / 1.5 BLACK	1	NN-7506L, NN-7556L, NN-7756L
*D7	⚠	B302K8340AP	DOOR E (U) / 1.0 BLACK	1	NN-5506L, NN-5556L, NN-5656L
*D7	⚠	B302K8660AP	DOOR E (U) / 1.2 BLACK	1	NN-6506L, NN-6556L, NN-6656L
*D7	⚠	B302K8290AP	DOOR E (U) / 1.5 BLACK	1	NN-7506L, NN-7556L, NN-7756L
*D8	⚠	B31457200AP	DOOR SCREEN A / 1.0	1	NN-5506L, NN-5556L, NN-5656L
*D8	⚠	B31457050AP	DOOR SCREEN A / 1.2	1	NN-6506L, NN-6556L, NN-6656L
*D8	⚠	B31457010AP	DOOR SCREEN A / 1.5	1	NN-7506L, NN-7556L, NN-7756L
*D9	⚠	B301A8360AP	DOOR A (U) / 1.0 BLACK	1	NN-5506L (NOTE 2)
*D9	⚠	B301A8360HRP	DOOR A (U) / 1.0 WHITE	1	NN-5556L (NOTE 2)
*D9	⚠	B301A8340HRP	DOOR A (U) / 1.0 WHITE	1	NN-5656L (NOTE 2)
*D9	⚠	B301A8670AP	DOOR A (U) / 1.2 BLACK	1	NN-6506L (NOTE 2)
*D9	⚠	B301A8670HRP	DOOR A (U) / 1.2 WHITE	1	NN-6556L (NOTE 2)
*D9	⚠	B301A8660HRP	DOOR A (U) / 1.2 WHITE	1	NN-6656L (NOTE 2)
*D9	⚠	B301A8310AP	DOOR A (U) / 1.5 BLACK	1	NN-7506L (NOTE 2)
*D9	⚠	B301A8310HRP	DOOR A (U) / 1.5 WHITE	1	NN-7556L (NOTE 2)
*D9	⚠	B301A8290HRP	DOOR A (U) / 1.5 WHITE	1	NN-7756L (NOTE 2)

NOTE 2: Please order Door A and DHHS Label or CSA Label together.

ESCUTCHEON BASE ASSEMBLY

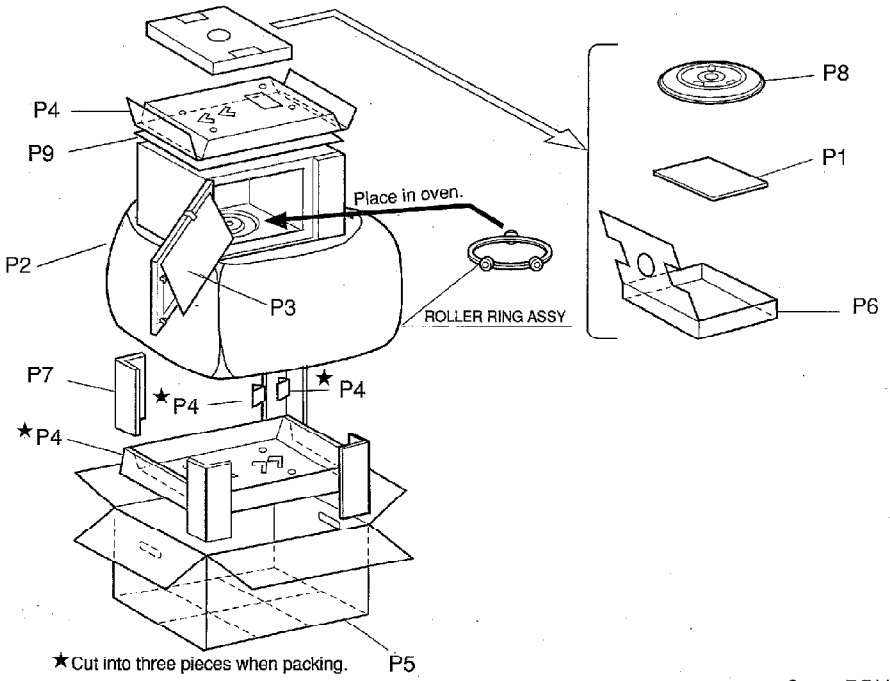


S-830 RPH

Ref.No.		Part No.	Part Name & Description	Pcs/Set	Remarks
*E1		B00078370RP	NAME PLATE	1	NN-5506L
*E1		B00078370HRP	NAME PLATE	1	NN-5556L
*E1		B00078350HRP	NAME PLATE	1	NN-5656L
*E1		B00078680RP	NAME PLATE	1	NN-6506L
*E1		B00078680HRP	NAME PLATE	1	NN-6556L
*E1		B00078660HRP	NAME PLATE	1	NN-6656L
*E1		B00078300RP	NAME PLATE	1	NN-7506L
*E1		B00078300HRP	NAME PLATE	1	NN-7556L
*E1		B00078290HRP	NAME PLATE	1	NN-7756L
*E2		B603L8360AP	D.P.CIRCUIT (U)	1	NN-5506L, NN-5556L RTL (W/COMPONENT)
*E2		B603L8350AP	D.P. CIRCUIT (U)	1	NN-5656L RTL (W/COMPONENT)
*E2		B603L8670AP	D.P. CIRCUIT (U)	1	NN-6506L, NN-6556L RTL (W/COMPONENT)
*E2		B603L8660AP	D.P.CIRCUIT (U)	1	NN-6656L RTL (W/COMPONENT)
*E2		B603L8310AP	D.P.CIRCUIT (U)	1	NN-7506L, NN-7556L RTL (W/COMPONENT)
*E2		B603L8290AP	D.P.CIRCUIT (U)	1	NN-7756L RTL (W/COMPONENT)
*E3		B630Y8670RP	MEMBRANE SWITCH (U)	1	NN-5506L, NN-6506L (W/ESCUTCHEON SHEET)
*E3		B630Y8670HRP	MEMBRANE SWITCH (U)	1	NN-5556L, NN-6556L (W/ESCUTCHEON SHEET)
*E3		B630Y8660HRP	MEMBRANE SWITCH (U)	1	NN-5656L, NN-6656L (W/ESCUTCHEON SHEET)
*E3		B630Y8310RP	MEMBRANE SWITCH (U)	1	NN-7506L (W/ESCUTCHEON SHEET)
*E3		A630Y8310HRP	MEMBRANE SWITCH (U)	1	NN-7556L (W/ESCUTCHEON SHEET)
*E3		B630Y8290HRP	MEMBRANE SWITCH (U)	1	NN-7756L (W/ESCUTCHEON SHEET)
*E4		B80348660AP	ESCUTCHEON BASE	1	NN-5506L, NN-6506L (NOTE 3)
*E4		B80348660HAP	ESCUTCHEON BASE	1	NN-5556L, NN-5656L, NN-6556L, NN-6656L (NOTE 3)
*E4		B80348290AP	ESCUTCHEON BASE	1	NN-7506L (NOTE 3)
*E4		B80348290HAP	ESCUTCHEON BASE	1	NN-7556L, NN-7756L (NOTE 3)
*E5		B81278640AP	BACK PLATE	1	NN-5506L, NN-5556L, NN-5656L, NN-6506L, NN-6556L, NN-6656L
*E5		B81278290AP	BACK PLATE	1	NN-7506L, NN-7556L, NN-7756L
*E6		B83378680RP	ESCUTCHEON SHEET	1	NN-5506L, NN-6506L
*E6		B83378370HRP	ESCUTCHEON SHEET	1	NN-5556L, NN-6556L
*E6		B83378660HRP	ESCUTCHEON SHEET	1	NN-5656L, NN-6656L
*E6		B83378300RP	ESCUTCHEON SHEET	1	NN-7506L
*E6		B83378300HRP	ESCUTCHEON SHEET	1	NN-7556L
*E6		B83378290HRP	ESCUTCHEON SHEET	1	NN-7756L

NOTE 3: Please order Escutcheon Base and Name Plate together.

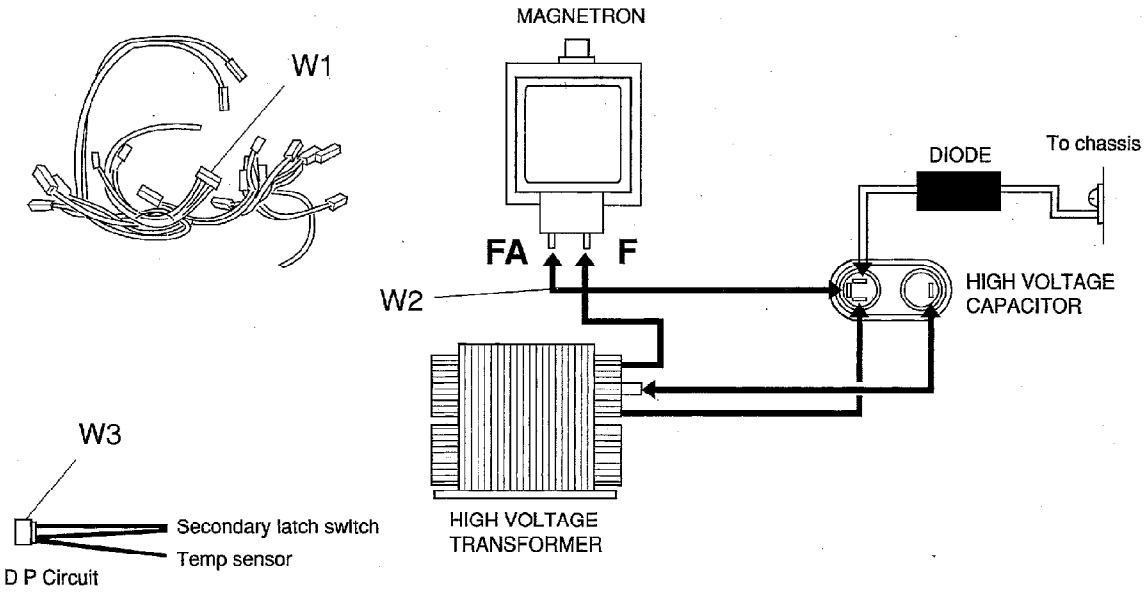
PACKING AND ACCESSORIES



S-830RPH

Ref.No.		Part No.	Part Name & Description	Pcs/Set	Remarks
*P1		B00038300RP	INSTRUCTION MANUAL / SPANISH	1	
*P2		B01068290AP	P.E. BAG	1	
*P3		B01075640AP	DOOR SHEET	1	NN-5506L, NN-5556L, NN-5656L, NN-6506L, NN-6556L, NN-6656L
*P3		B01077000AP	DOOR SHEET	1	NN-7506L, NN-7556L, NN-7756L
*P4		B01837220AP	CORRUGATED FILLER / 1.0	2	NN-5506L, NN-5556L, NN-5656L
*P4		B01837050AP	CORRUGATED FILLER / 1.2	2	NN-6506L, NN-6556L, NN-6656L
*P4		B01837000AP	CORRUGATED FILLER / 1.5	2	NN-7506L, NN-7556L, NN-7756L
*P5		B010A7730AP	PACKING CASE / PAPER / 1.0	1	NN-5506L, NN-5556L, NN-5656L
*P5		B02177790RP	PACKING CASE / PAPER / 1.2	1	NN-6506L, NN-6556L, NN-6656L
*P5		B010A8310AP	PACKING CASE / PAPER / 1.5	1	NN-7506L, NN-7556L, NN-7756L
*P6		B02217220AP	UPPER SUPPORT PACKING / 1.0	1	NN-5506L, NN-5556L, NN-5656L
*P6		B02218310AP	UPPER SUPPORT PACKING /1.2 /1.5	1	NN-6506L, NN-6556L, NN-6656L, NN-7506L, NN-7556L, NN-7756L
*P7		B01487720RP	CORNER POST	4	NN-6506L, NN-6556L, NN-6656L
*P8		A06015690QP	COOKING TRAY	1	NN-5506L, NN-5556L, NN-5656L
*P8		A06014000AP	COOKING TRAY	1	NN-6506L, NN-6556L, NN-6656L, NN-7506L, NN-7556L, NN-7756L
*P9		B01927050AP	TOP SHEET	1	NN-5506L, NN-6506L, NN-7506L

WIRING MATERIALS



S-830 RPH

Ref.No.		Part No.	Part Name & Description	Pcs/Set	Remarks
*W1		B030A7600AP	LEAD WIRE HARNESS	1	
*W2		B03505540AP	LEAD WIRE	1	
*W3		B03537050AP	LEAD WIRE	1	

DIGITAL PROGRAMMER CIRCUIT

PARTS LIST Note: Items marked * are supplied by MMCA (U.S.A.)

REF No.	PART NO.	DESCRIPTION	QTY	REMARKS	REF No.	PART NO.	DESCRIPTION	QTY	REMARKS
BZ1	AEFB22EP20TL	BUZZER	1	2.0KHZ	D20	ERZC10DK471F	VARISTOR	1	
C10	ECEA1VU471E	ELECTROLYTIC CAPACITOR, AL.	1	470μF/35V/20%					
C11	ECEA1HU101B	ELECTROLYTIC CAPACITOR, AL.	1	100μF/50V/20%	JPR1	ERD25VJ1R0T	CARBON FILM RESISTOR	1	NN-7756L
C13	ECEA1CKA100B	ELECTROLYTIC CAPACITOR, AL.	1	10μF/16V/20%					1Ω,1/4W,±5%
C14,15,21,	AECBT50F103Z	CERAMIC CAPACITOR	8	0.01μF/25V/	JPR1	ERD25VJ303T	CARBON FILM RESISTOR	1	NN-5656L
22,24,25,26,31				20%+80%					10KΩ,1/4W,±5%
C17,28,32	AECF50F104Z	CERAMIC CAPACITOR	3	0.01μF/50V/	JPR2	ERD25VJ1R0T	CARBON FILM RESISTOR	1	NN-6506L
				-20%+80%					NN-6556L
C23	ECEA1HKA2R2B	ELECTROLYTIC CAPACITOR, AL.	1	2.2μF/50V/20%					NN-6656L
CN1	AEEMMF01505W	CONNECTOR	1	5PIN					NN-7756L
CN2	AEEMMF00703W	CONNECTOR	1	3PIN					1Ω, 1/4W, ±5%
CN4	AEEMMF00D04W	CONNECTOR	1	4PIN	JPR1	ERD25VJ622T	CARBON FILM RESISTOR	1	NN-5506L
CN5	AEEM09FDZBTM	CONNECTOR	1						NN-5556L
									6.2KΩ,1/4W,±5%
CX1	EF0GC4194T4	CERAMIC RESONATOR	1	4.19MHz	JPR1	ERD25VJ332T	CARBON FILM RESISTOR	1	NN-7506L
D10,11	AEDNERA1502	DIODE, SI	2	(1A)					NN-7556L
D12,14,17,19	MA196-(TA5)	DIODE, SI	4	0.1A					3.3KΩ,1/4W,±5%
D13	MA700-(TA)	DIODE, SI	1	(0.03A)	JPR1	ERD25VJ683T	CARBON FILM RESISTOR	1	NN-6656L
									68KΩ,1/4W,±5%
DISP1*	AEFR6CM9R or								
	AEFR06SS17	FLUORESCENT TUBE	1						
IC1*	AEIC38121097	L.S.I.	1						
IC2*	AEIC102977AN	IC	1						
IC3*	AEHMH705	IC	1	NN-5656L					
				NN-6656L					
				NN-7756L					
Q1	2SD2006QRTA	TRANSISTOR, SI, 1.2W	1	(120MHZ)					
Q2	2SD1991AQSTA	TRANSISTOR, SI, 400MW	1	(150MHZ)					
Q6	UN4211-(TA)	TRANSISTOR, SI, 300MW	1						
R10,11,53	ERDS2TJ151T	CARBON FILM RESISTOR	3	150Ω1/4W±5%					
R12,24,25	ERDS2TJ103T	CARBON FILM RESISTOR	7	10KΩ, 1/4W±5%					
26,28,29,37									
R13	ERDS2TJ472T	CARBON FILM RESISTOR	1	NN-5506L					
				NN-5556L					
				NN-6506L					
				NN-6556L					
				NN-7506L					
				NN-7556L					
				4.7KΩ,1/4W,±5%					
R13,14,15	ERDS2TJ472T	CARBON FILM RESISTOR	3	NN-5656L					
				NN-6656L					
				NN-7756L					
				4.7KΩ,1/4W,±5%					
R16,22	ERDS2TJ102T	CARBON FILM RESISTOR	2	1KΩ, 1/4W, ±5%					
R17,31	ERDS2TJ332T	CARBON FILM RESISTOR	2	3.3KΩ, 1/4W, ±5%					
R20	ERDS2TJ333T	CARBON FILM RESISTOR	1	33KΩ, 1/4W, ±5%					
R27,35,51	ERDS2TJ101T	CARBON FILM RESISTOR	3	100KΩ, 1/4W, ±5%					
R30,38,39,	ERDS2TJ104T	CARBON FILM RESISTOR	11	100KΩ, 1/4W, ±5%					
41,42,43									
44,45,46,47,									
48									
R50	ERDS2TJ2R7T	CARBON FILM RESISTOR	1	2.7Ω, 1/4W, ±5%					
RY1	AEG5J1EM18B	POWER RELAY	1	(18V)					
RY2	AEBG5B18P-1	POWER RELAY	1	(18V)					
SP1	B02047010AP	DISPLAY HOLDER	1	FOR DISPLAY					
T1	A62495500AP	L.V. TRANSFORMER	1	ETP35K136A					
Z1	AEXBM5X104JT	COMPOUND-RESISTOR	1	100KΩX5					
ZD1,2	AEDZ5R6ES2T1	ZENER DIODE,SI	2						

SERVICE FIXTURES AND TOOLS

EXTENSION CABLES

NOTE: To be used when repairing the DPC board assembly directly on the oven for easy access of the board.

REF No.	PART NO.	DESCRIPTION	QTY	REMARKS
	AT40P003	3 pin Extension Cable	1	Cable No. 48
	AT40P004	4 pin Extension Cable	1	Cable No. 47
	AT40P005	5 pin Extension Cable	1	Cable No. 46
	AT40E006	1 pinX6 Extension Cable	1	Cable No. 9

DPC COMMON CHECKER AND ITS CABLE

NOTE: To be used only when DPC common checker is available.

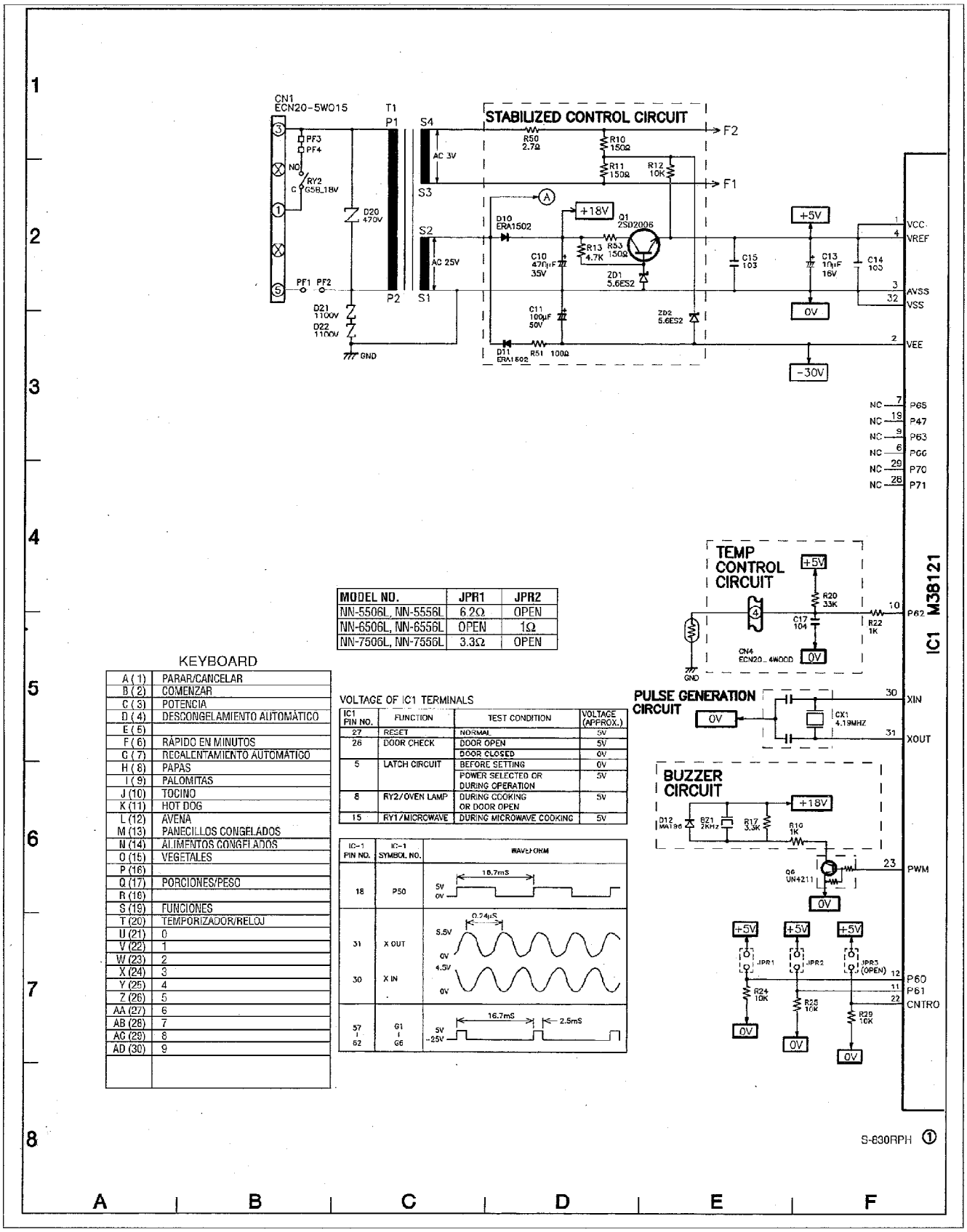
REF No.	PART NO.	DESCRIPTION	QTY	REMARKS
	ANE600ZK70AP	DPC. Common Checker	1	
	AT30A7020AP	DPC. Checker Cable	1	NOTE

(S-830RPH)

MEMO

DIGITAL PROGRAMMER CIRCUIT (NN-5506L, NN-5556L, NN-6506L, NN-6556L, NN-7506L, NN-7556L)

SCHEMATIC DIAGRAM



MODEL NO.	JPR1	JPR2
NN-5506L, NN-5556L	6.2Ω	OPEN
NN-6506L, NN-6556L	OPEN	1Ω
NN-7506L, NN-7556L	3.3Ω	OPEN

KEYBOARD

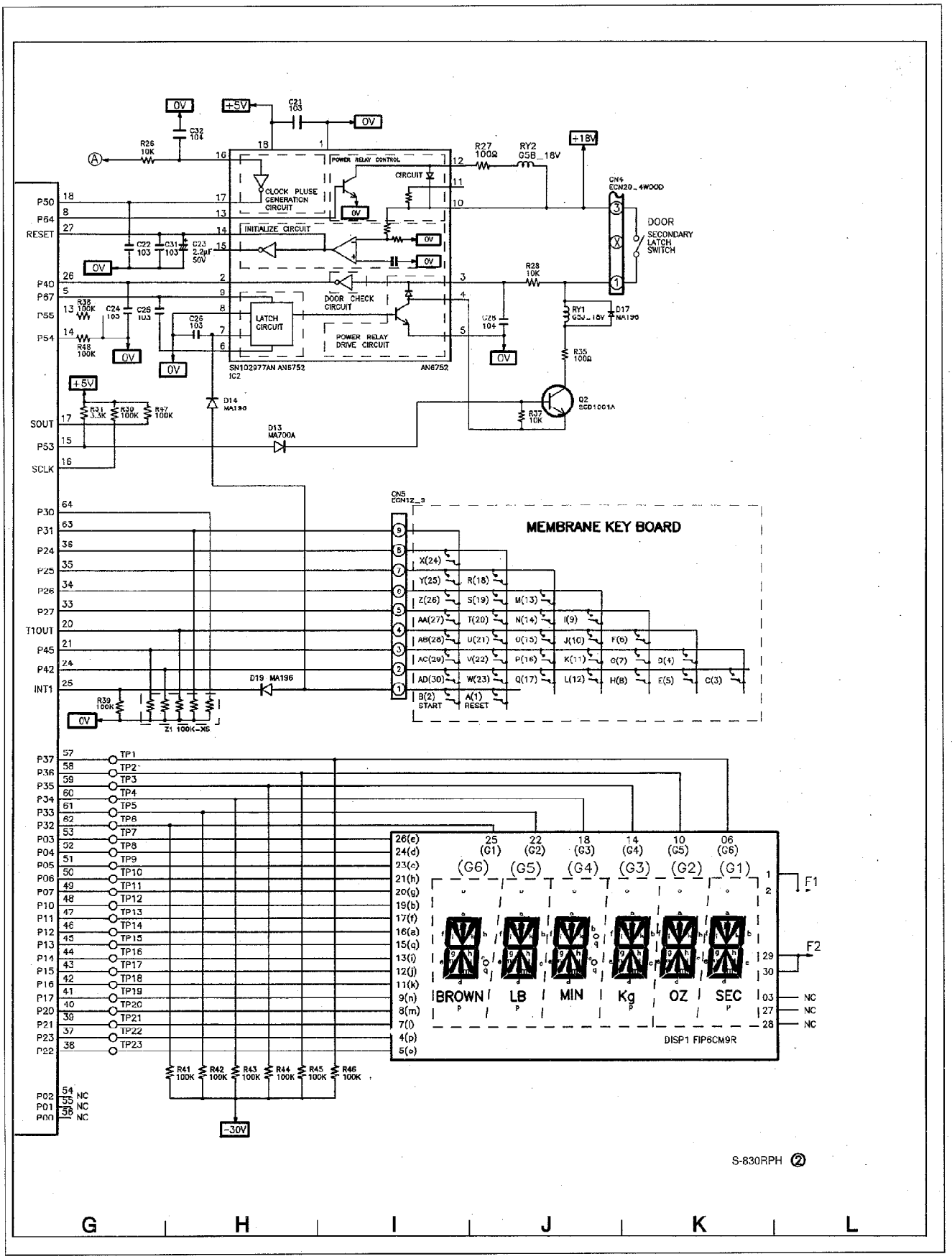
A (1)	PARAR/CANCELAR
B (2)	COMENZAR
C (3)	POTENCIA
D (4)	DESCONGELAMIENTO AUTOMÁTICO
E (5)	
F (6)	RÁPIDO EN MINUTOS
G (7)	RECALENTAMIENTO AUTOMÁTICO
H (8)	PAPAS
I (9)	PALOMITAS
J (10)	TOCINO
K (11)	HOT DOG
L (12)	AVENA
M (13)	PANECILLOS CONGELADOS
N (14)	ALIMENTOS CONGELADOS
O (15)	VEGETALES
P (16)	
Q (17)	PORCIONES/PESO
R (18)	
S (19)	FUNCIONES
T (20)	TEMPORIZADOR/RELOJ
U (21)	0
V (22)	1
W (23)	2
X (24)	3
Y (25)	4
Z (26)	5
AA (27)	6
AB (28)	7
AC (29)	8
AD (30)	9

VOLTAGE OF IC1 TERMINALS

IC1 PIN NO.	FUNCTION	TEST CONDITION	VOLTAGE (APPROX.)
27	RESET	NORMAL	5V
26	DOOR CHECK	DOOR OPEN	5V
		DOOR CLOSED	0V
5	LATCH CIRCUIT	BEFORE SETTING	0V
		POWER SELECTED OR DURING OPERATION	5V
8	RY2/OVEN LAMP	DURING COOKING OR DOOR OPEN	5V
15	RY1/MICROWAVE	DURING MICROWAVE COOKING	5V

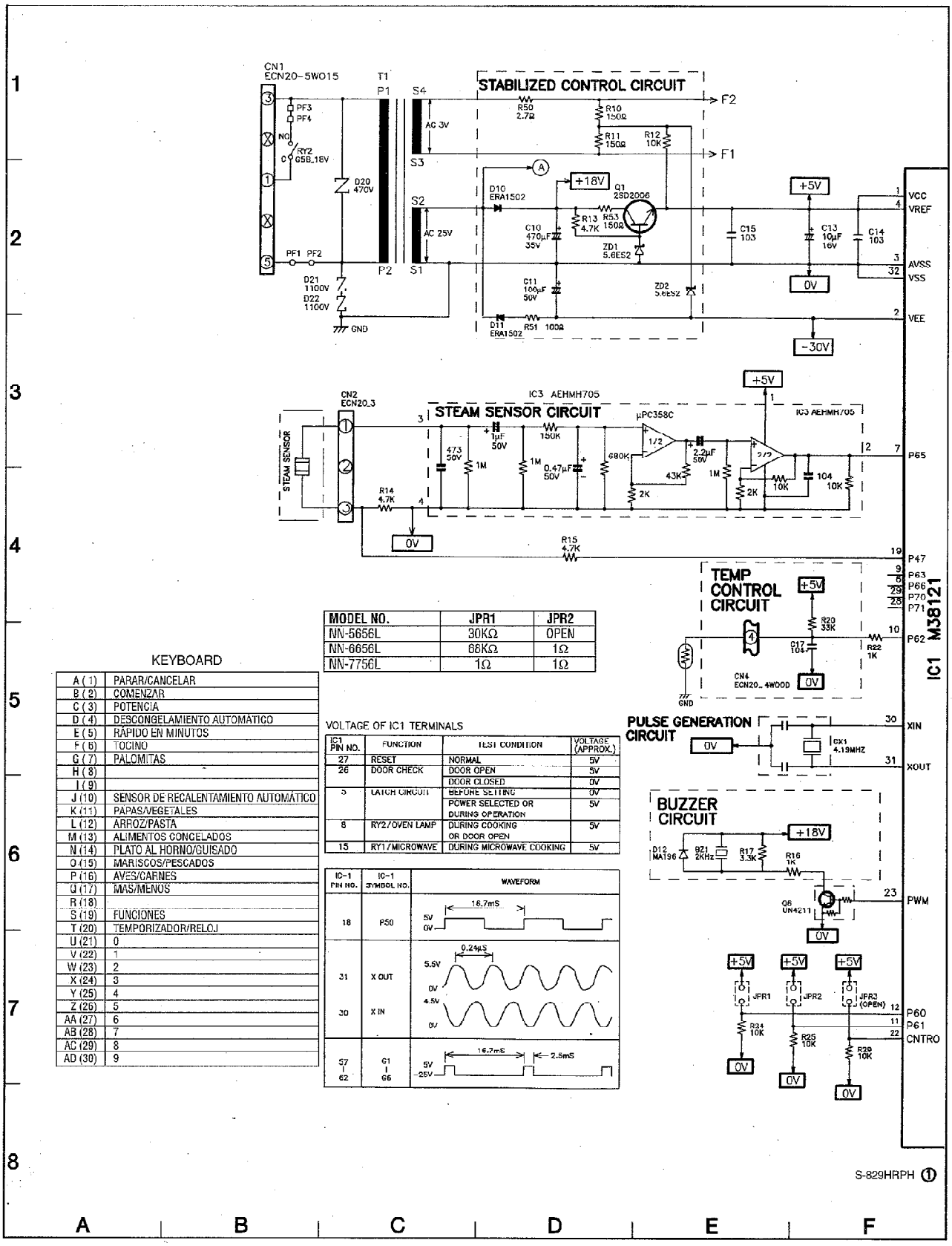
IC-1 PIN NO.	IC-1 SYMBOL NO.	WAVEFORM
18	P50	16.7mS, 5V, 0V
31	X OUT	0.24μS, 5.5V, 0V
30	X IN	4.5V, 0V
57 to 62	G1 to G6	16.7mS, 2.5mS, 5V, -25V

S-630RPH ①


MEMBRANE KEY BOARD
DOOR
SECONDARY
LATCH
SWITCH
POWER RELAY CONTROL
CLOCK PLUSE GENERATION CIRCUIT
INITIALIZE CIRCUIT
DOOR CHECK CIRCUIT
LATCH CIRCUIT
POWER RELAY DRIVE CIRCUIT
SN102977AN AN6752
IC2
AN6752
BROWN
LB
MIN
Kg
OZ
SEC
DISP1 FIP6CM9R
S-830RPH ②

DIGITAL PROGRAMMER CIRCUIT (NN-5656L, NN-6656L, NN-7756L)

SCHEMATIC DIAGRAM



MODEL NO.	JPR1	JPR2
NN-5656L	30KΩ	OPEN
NN-6656L	66KΩ	1Ω
NN-7756L	1Ω	1Ω

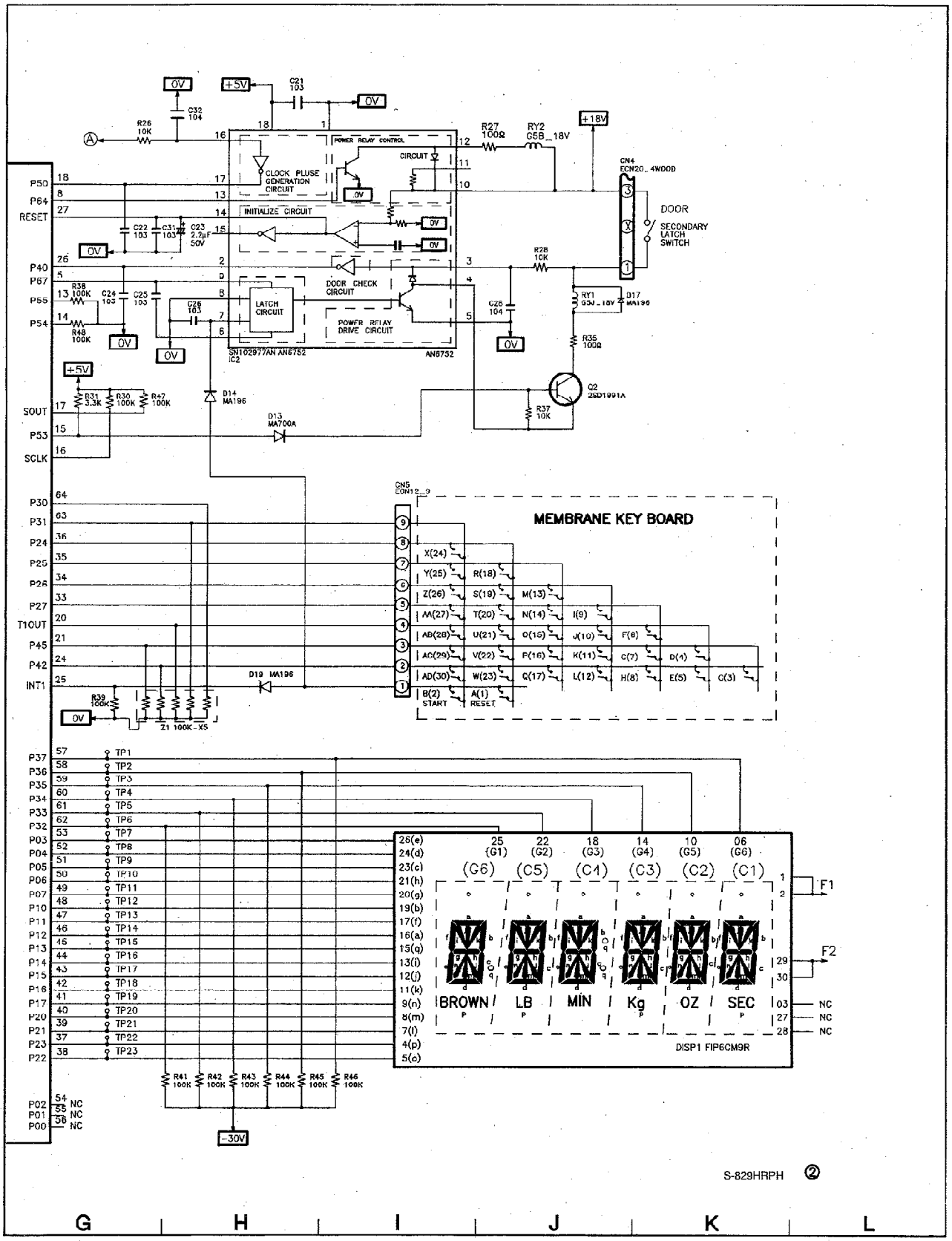
KEYBOARD

A (1)	PARAR/CANCELAR
B (2)	COMENZAR
C (3)	POTENCIA
D (4)	DESCONGELAMIENTO AUTOMÁTICO
E (5)	RÁPIDO EN MINUTOS
F (6)	TOCINO
G (7)	PALOMITAS
H (8)	
I (9)	
J (10)	SENSOR DE RECALENTAMIENTO AUTOMÁTICO
K (11)	PAPAS/VEGETALES
L (12)	ARROZ/PASTA
M (13)	ALIMENTOS CONGELADOS
N (14)	PLATO AL HORNO/GUISADO
O (15)	MARISCOS/PESCADOS
P (16)	AVES/CARNES
Q (17)	MAS/MENOS
R (18)	
S (19)	FUNCIONES
T (20)	TEMPORIZADOR/RELOJ
U (21)	0
V (22)	1
W (23)	2
X (24)	3
Y (25)	4
Z (26)	5
AA (27)	6
AB (28)	7
AC (29)	8
AD (30)	9

VOLTAGE OF IC1 TERMINALS

IC1 PIN NO.	FUNCTION	TEST CONDITION	VOLTAGE (APPROX.)
27	RESET	NORMAL	5V
26	DOOR CHECK	DOOR OPEN	5V
		DOOR CLOSED	0V
5	LATCH CIRCUIT	BEFORE SETTING	0V
		POWER SELECTED OR DURING OPERATION	5V
8	RY2/OVEN LAMP	DURING COOKING OR DOOR OPEN	5V
15	RY1/MICROWAVE	DURING MICROWAVE COOKING	5V

IC-1 PIN NO.	IC-1 SYMBOL NO.	WAVEFORM
18	P50	16.7mS, 5V, 0V
31	X OUT	0.24μS, 5.5V, 0V
30	X IN	4.5V, 0V
57 to 62	G1 to G6	16.7mS, 2.5mS, 5V, -25V


MEMBRANE KEY BOARD
DISP1 FIP6CM9R
BROWN
LB
MIN
Kg
OZ
SEC
DOOR SECONDARY LATCH SWITCH
POWER RELAY CONTROL CIRCUIT
CLOCK PLUSE GENERATION CIRCUIT
INITIALIZE CIRCUIT
DOOR CHECK CIRCUIT
LATCH CIRCUIT
POWER RELAY DRIVE CIRCUIT
SN102977AN AN6752
AN6752
S-829HRPH ②